

JINSHIDA 金事达 Jewelry Mould 首飾模具



 JINSHIDA JEWELRY MOULD CO., LTD. (CHINA)
金崙 金事达首飾模具有限公司

JEWELLERY DIE-CASTING PROCESS AND IMPORTANT POINTS TO NOTE DURING PROCESS

1. The operation of die-casting moulds



1). Prepare the operating tools, check that the flame gun, fuel can and pressure are under normal operations, and make the die-casting cement (mixing cement or soil with edible oil and water. It is better to use the cement commonly used for making tooth moulds).



2). After selecting the desired jewellery design from the sketches manual, weigh an amount of metal about 0.6-1 gm more than the nominal weight specified in the sketches manual, then place the metal dose oil the upper part of the sprue.



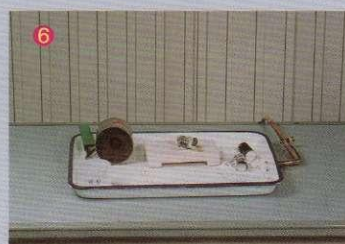
3). Use a small flame the heat rapidly the periphery of the mould in several rounds.



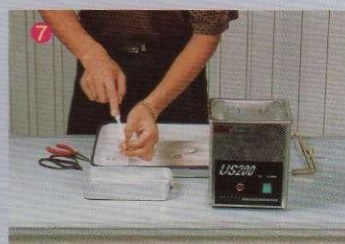
4). Concentrate the flame (for extra large moulds it is better to use two flames for heating at the same time. one for the upper portion and one for the lower) at the metal and heat gradually to the required temperature. (During the process boric salt can be added to facilitate melting if necessary).



5). When the metal completely melts and becomes white hot, the white hot metal is flowing with high fluidity, then press the cement down onto the die-cast mould slowly and straightly from right above the mould, then press the cement down slowly and steadily onto the mould, until it has reached the bottom or two-thirds the depth of the mould cavity.



6). Remove the cement after 15 seconds and pick up the mould with tweezers.



7). Clean the mould with brush in the water. Heat up the mould, steep it in hydrochloric acid then take it out and clean it with water if necessary.



8). Rectify the shape of the mould.

2. Important points to note

- 1). Do not damage the mould with pressure, shocks or moisture.
- 2). The mould cement should be compact without any hollow spaces, also it should not be too soft or hard.
- 3). Do not use strong flames to heat quickly at the start of the process. Do not heat it partially.
- 4). During die-casting do not stamp or press too quickly
- 5). Die-casting action must be steady, accurate without any shaking or shrinkage,
- 6). The die-cast piece must be allowed to dwell for at least 15 seconds inside the mould after die-casting is complete.
- 7). The amount of gold used must not be too big, otherwise the metal will splash during die-casting.

3. Quality problems commonly occurred in die-cast pieces and causes

- 1). Crudely made, dark in colour, hard to deoxidize: Which are caused by:
 - A. temperature too low when melting
 - B. impure metal
- 2). Flashes causes:
 - A. the mould being compressed with force, broken or under shocks,
 - B. moisture
 - C. heating too quickly
- 3). Die-cast piece broken into fragments: causes
 - A. dwelling time of the die-cast piece too short;
 - B. shaking shrinkage, stamping or pressing too quickly,
 - C. presence of moisture;
 - D. not enough metal,
 - E. temperature too low.
- 4). Holes in the mould or the cement cannot reach the bottom; causes
 - A. catalyst too much
 - B. metal not pure
 - C. temperature too low
 - D. presence of moisture, pulses occurred when heating the metal melt

P1-P19标注重量为14K红金重量, 14K红金, 18K红金, 24K金重量换算方法如下:
 18K红金重量 = 14K红金重量x1.145
 24K金重量 = 14K红金重量x1.457

The material of impouring is 14K red gold in P1-P19
 The conversion between 18K red gold, 24K gold and 14K red gold is:
 18K red gold weight = 14K red gold weight x 1.145
 24K yellow gold weight = 14K red gold weight x 1.457

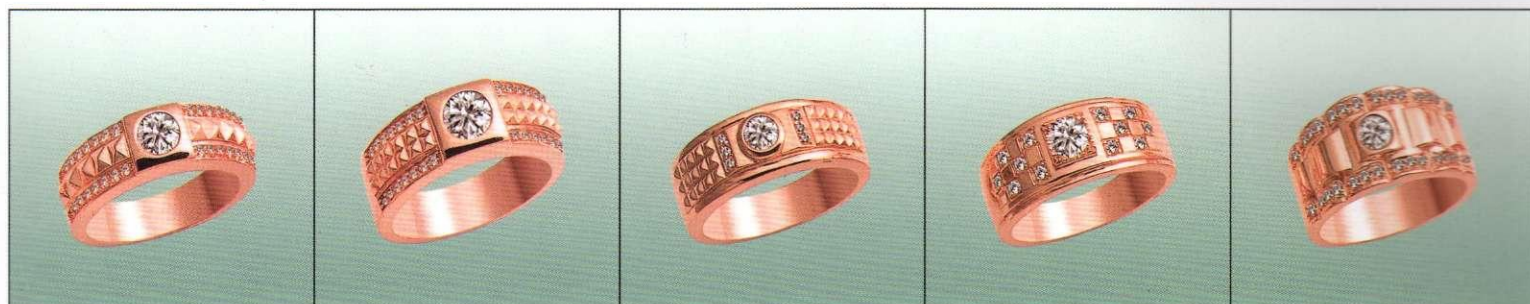


E61 5.70g
Ø1.75/2

E62 7.20g
Ø2.25/3

E63 8.8g
Ø3.5

E64 5.52g
Ø3 Ø1.75/6



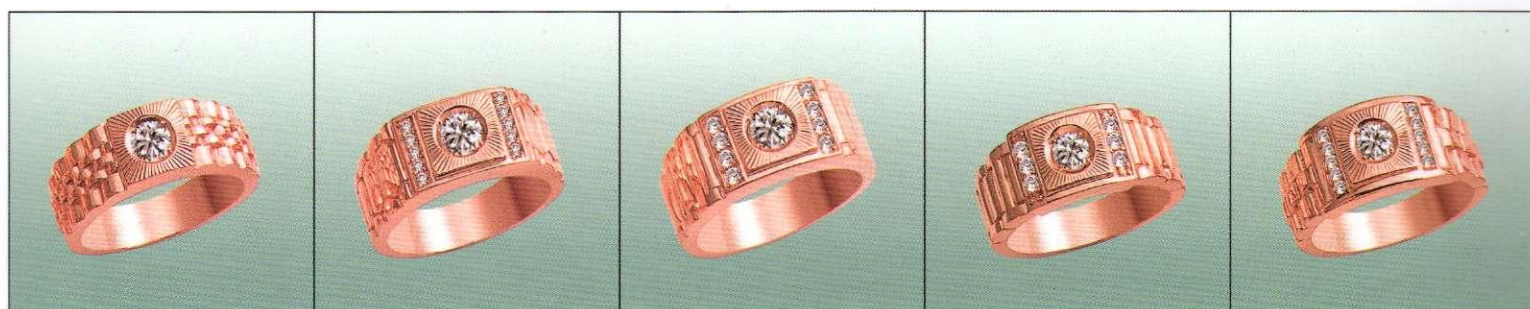
E65 8.73g
Ø4.25 Ø1.25/32

E66 10.21g
Ø4.75 Ø1.25/28

E67 8.91g
Ø3.5 Ø1.25/6

E68 8.17g
Ø4.5 Ø1.5/12

E69 9.20g
Ø3.5 Ø1.25/28



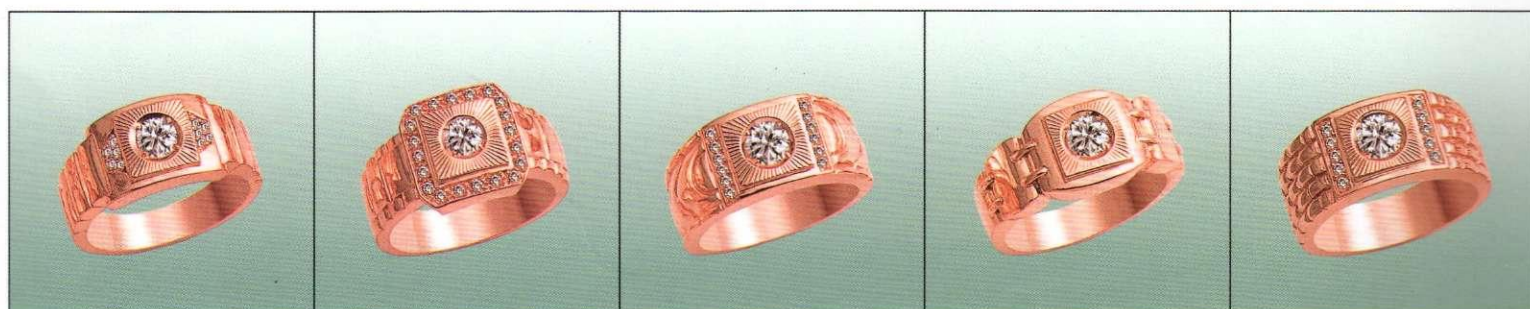
E610 8.6g
Ø4

E611 11.4g
Ø4.5 Ø1.5/10

E612 11.0g
Ø4.5 Ø2/8

E613 10.5g
Ø4 Ø2/6

E614 10.3g
Ø4 Ø1.5/10



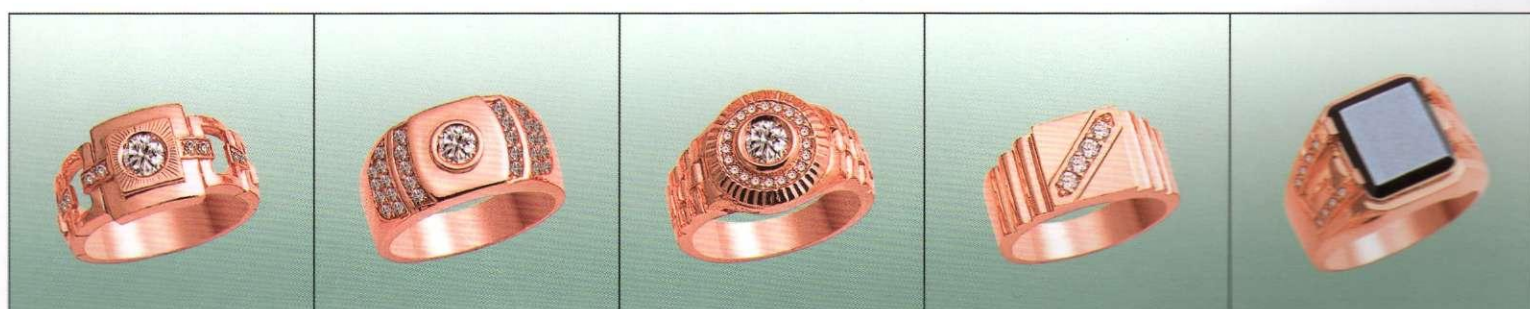
E615 9.70g
Ø4.75 Ø1.25/10

E616 11.6g
Ø4 Ø1.5/20

E617 10.3g
Ø4.75 Ø1.25/12

E618 10.3g
Ø4.5

E619 10.6g
Ø4.75 Ø1.5/10



E620 8.96g
Ø4.25 Ø1.5/10

E621 11.6g
Ø3.5 Ø1.75/34

E622 11g
Ø4 Ø1.25/20

E623 8.6g
Ø2.25/4

E624 12.41g
11x14 Ø1.25/16



E625 8.28g
Ø4.5 Ø1.1/16

E626 8.9g
Ø4.5 Ø1.1/6

E627 8.75g
Ø4.75

E628 9.91g
Ø4.5 Ø1/26

E629 10.3g
Ø4.75 Ø1.1/4

E630 9.50g
Ø4/3



E631 8.82g
Ø5.25 Ø1.5/8

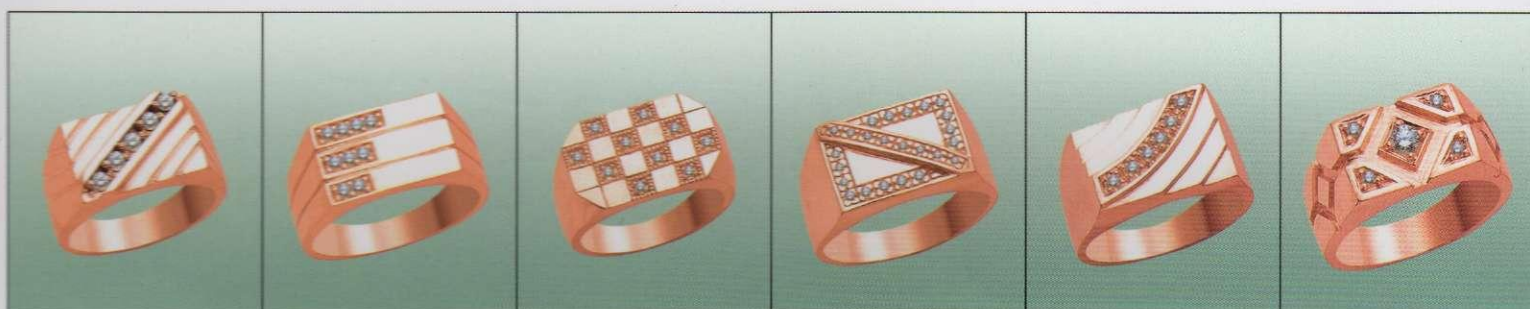
E632 9.56g
Ø4.5 Ø1.5/10

E633 12.2g
Ø4.75 Ø1.25/16

E634 14.2g
Ø1.25/16

E635 5.2g
Ø1.5/8

E636 5.3g
Ø1.5/1 Ø1.25/1 Ø1/1



E637 7.8g
Ø2/5

E638 7.0g
Ø1.5/9

E639 7.9g
Ø1.2/10

E640 8.2g
Ø1.1/24

E641 8.4g
Ø1.3/6

E642 12.1g
Ø3 Ø1.7/4



E643 8.8g
Ø1.5/9

E644 11.1g
Ø1.4/8

E645 8.7g
Ø2.5/6

E646 8.4g
Ø1.1/9

E647 10.4g
Ø1.2/55

E648 9.9g
Ø1.5/10



E649 10.9g
Ø1.3/8

E650 10g
Ø1.5/20

E651 10.5g
7x9 Ø0.8/12

E652 11g
12x12 Ø1.4/19

E653 13.4g
12x14 Ø1.2/8 Ø1.1/17

E654 11.6g
Ø1.2/30



E71 2.57g
Ø1.75/14 Ø1.5/2

E72 3.63g
Ø1.5/7

E73 2.63g
Ø1.5/3

E74 2.15g
Ø1.5/8

E75 2.81g
Ø1.5/10

E76 3.08g
Ø1.5/6



E77 4.08g
Ø1.75/12 Ø1.5/4

E78 3.33g
Ø1.75/2 Ø1.5/2
Ø1.25/2 Ø2

E79 3.47g
Ø1.75/2 Ø1.5/2

E710 3.39g
Ø1.5/14

E711 3.90g
Ø1.5/16

E712 5.5g
Ø2/6



E713 2.84g
Ø1.25/18

E714 3.24g
Ø1.25/11

E715 2.55g
Ø1.25/6

E716 3.55g
Ø1.75 Ø1.5/2

E717 2.98g
Ø1.5/3 Ø1/8

E718 3.32g
Ø1.25/19



E719 2.41g
Ø1.5 Ø1.25/2

E720 2.25g
Ø1.5/3

E721 2.44g
Ø1.5/4

E722 2.26g
Ø1.25/4

E723 3.71g
Ø1.25/10

E724 3.13g
Ø2.25/7



E725 3.16g
Ø1.25/13

E726 3.45g
Ø1.25/8

E727 3.32g
Ø1.75/2 Ø1.5/1 Ø1.25/5

E728 3.79g
Ø1.5/6 Ø1.25/2

E729 3.45g
Ø1.25/10

E730 3.08g
Ø2/2 Ø1.75/2 Ø1.5/2



E731 3.74g
Ø1.25/6

E732 3.08g
Ø1.5/10

E733 3.87g
Ø1.25/16

E734 4.61g
Ø1.25/25

E735 4.03g
Ø1.5/9 Ø1.25/4

E736 4.93g
Ø1.75/2 Ø1.5/4 Ø1.25/12



E737 3.95g
Ø1.5/4

E738 4.38g
Ø1.75/3 Ø1.5/2

E739 5.41g
Ø1.5/6 Ø1.25/4 Ø1/4

E740 4.72g
Ø1.5/13

E741 4.11g
Ø1.5/12 Ø1.25/2 Ø1/14

E742 5.10g
Ø1.75/14 Ø1.5/6



E743 3.07g
Ø1.5/9

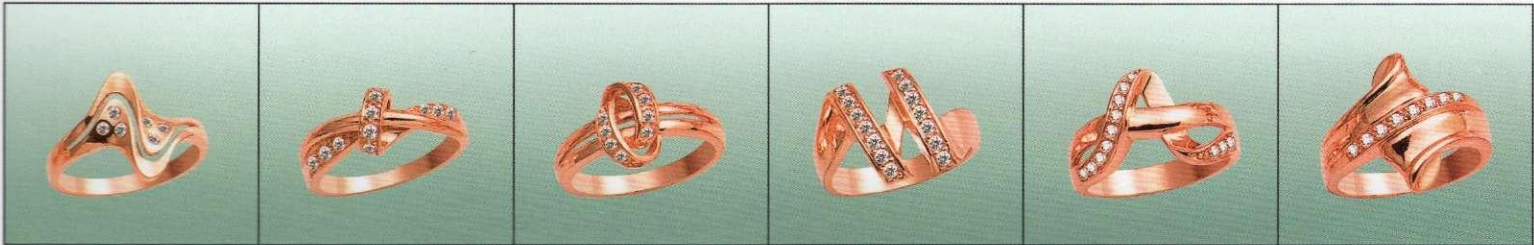
E744 6.26g
Ø1.25/19 Ø1/16

E745 6.50g
Ø1.25/26

E746 6.40g
Ø1.25/23

E747 5.40g
Ø1.25/30

E748 6.44g
Ø1.25/26 Ø1/24



E749 2.60g
Ø1.25/6

E750 4.14g
Ø1.5/11

E751 4.06g
Ø1.5/10

E752 5.65g
Ø1.75/14

E753 5.33g
Ø1.5/12

E754 6.52g
Ø1.5/4 Ø1.25/4



E755 4.64g
Ø1.5/10

E756 6.13g
Ø1.5/4

E757 5.86g
Ø1.25/10

E758 4.48g
Ø2/6 Ø1.75/3
Ø1.5/3 Ø1.25/1

E759 4.87g
Ø1.5/3 Ø1.25/2

E760 5.60g
Ø1/24



E761 3.26g
Ø1.5/21 Ø1.25/42

E762 4.58g
Ø1.25/58 Ø1/8

E763 3.35g
Ø2/31

E764 5.57g
Ø2/5

E765 5.07g
Ø1.25/17

E766 8.12g
Ø1.3/24



E767 5.12g
Ø1.25/21

E768 6.03g
Ø1/74

E769 5.64g
Ø1.75/24 Ø1.25/4

E770 6.95g
Ø1.5/10 Ø1.25/16

E771 5.13g
Ø1/52

E772 6.44g
Ø1.25/22



E773 4.24g
Ø1.5/5

E774 3.54g
Ø1.5/3 Ø1.25/2

E775 4.28g
Ø1.5/10

E776 4.10g
Ø1.5/8

E777 3.37g
Ø2/7

E778 2.41g
Ø1.25/6



E779 4.64g
Ø1.5/18 Ø1.25/4

E780 4.25g
Ø2.75 Ø1.5/9

E781 4.56g
Ø2.25/8

E782 4.38g
Ø1.75/12

E783 4.51g
Ø1.5/13

E784 3.41g
Ø2.25/2 Ø1.75/1 Ø1.5/12



E785 4.90g
Ø1.25/10

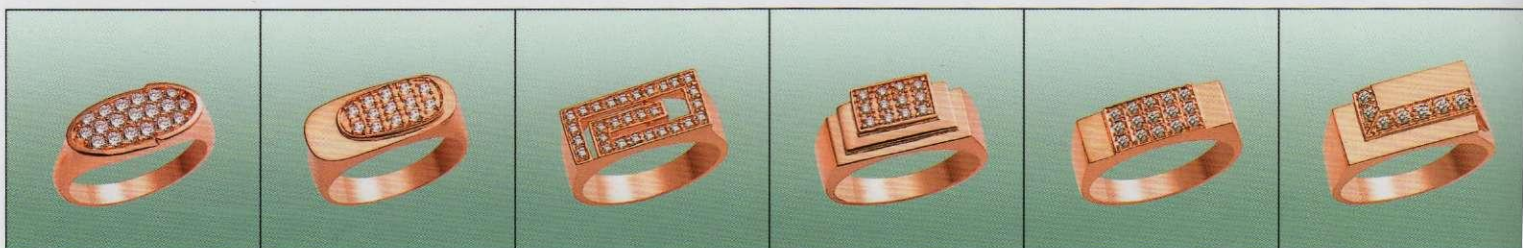
E786 4.72g
Ø1.5/4 Ø1.25/4

E787 3.63g
Ø1.5/2 Ø1.25/2

E788 5.04g
Ø1.25/12

E789 4.58g
Ø1.5/16

E790 4.66g
Ø1.5/15



E791 4.48g
Ø1.75/19

E792 4.73g
Ø1.5/13

E793 5.11g
Ø1.25/29

E794 5.12g
Ø1.25/12

E795 4.64g
Ø1.25/15

E796 6.20g
Ø1.5/7



E797 5.86g
Ø1.75/10

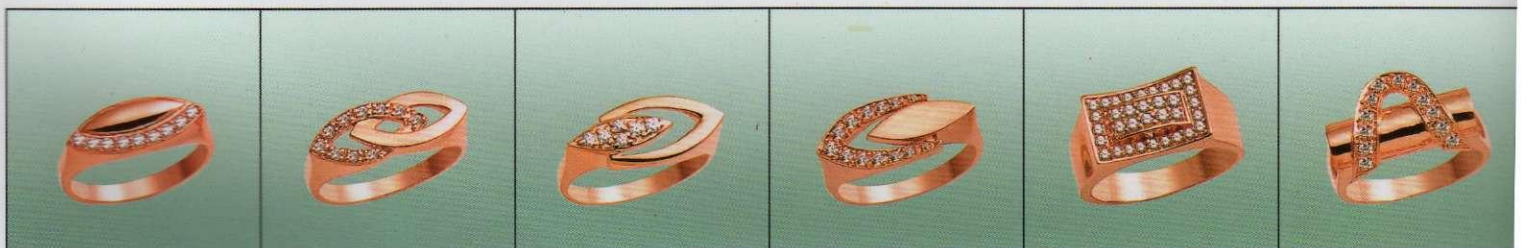
E798 6.38g
Ø1.5/19

E799 5.65g
Ø1.5/38

E7100 5.20g
Ø1.5/12 Ø1.25/8

E7101 4.48g
Ø1.25/10

E7102 4.85g
Ø1.25/36



E7103 3.18g
Ø1.5/9

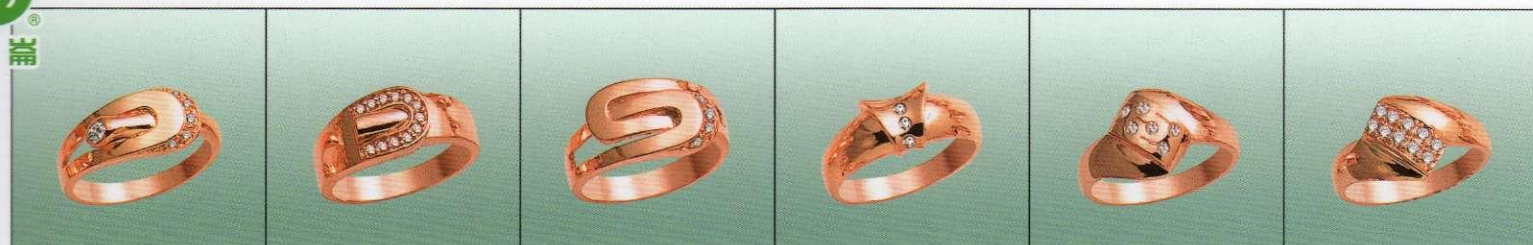
E7104 3.29g
Ø1.25/10

E7105 3.48g
Ø1.5/6

E7106 3.66g
Ø1.75 Ø1.5/4 Ø1.25/6

E7107 7.72g
Ø1.5/10 Ø1.25/24

E7108 4.59g
Ø1.5/12



E7109 3.26g
Ø2.25 Ø1.25/6

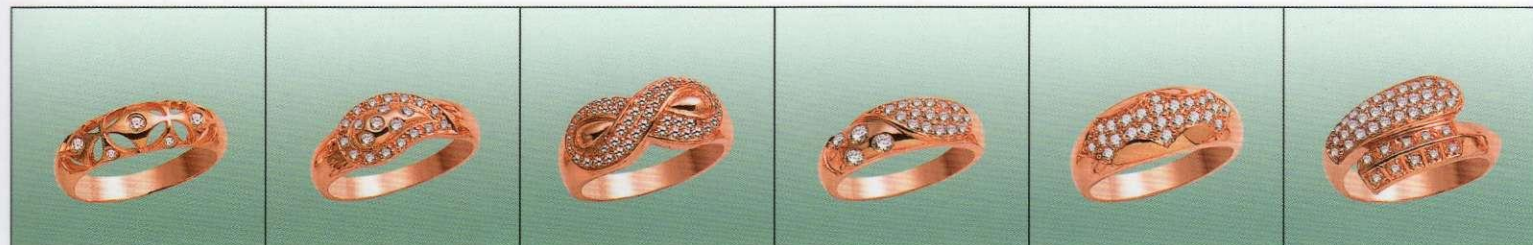
E7110 4.61g
Ø1.25/12

E7111 4.64g
Ø1.5/3 Ø1.25/2

E7112 3.47g
Ø1.5/4

E7113 3.47g
Ø1.5/6

E7114 3.13g
Ø1.75/10



E7115 4.43g
Ø1.75/3 Ø1.5/4

E7116 3.35g
Ø1.5/6 Ø1.25/15

E7117 6.31g
Ø1.25/46

E7118 4.16g
Ø2/4 Ø1.5/17

E7119 5.78g
Ø1.5/24

E7120 6.26g
Ø1.5/25 Ø1.25/8 Ø1/10



E7121 3.98g
Ø1.75/12 Ø1.5/4

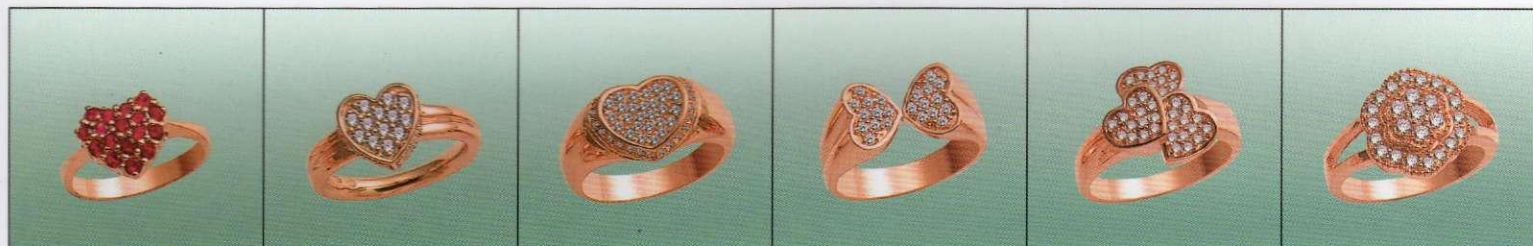
E7122 5.14g
Ø2/14

E7123 6.90g
Ø1.5/34

E7124 4.80g
Ø1.5/84 Ø1/12

E7125 6.61g
Ø1.5/18

E7126 4.93g
Ø1.75/4 Ø1.25/28



E7127 3.29g
Ø2/17

E7128 6.47g
Ø1.75/13 Ø1.25/26

E7129 5.49g
Ø1.25/27 Ø1/26

E7130 5.46g
Ø1.25/22

E7131 6.0g
Ø1.25/36

E7132 5.36g
Ø2 Ø1.75/6 Ø1.5/18



E7133 3.94g

E7134 6.20g
Ø1.5/40

E7135 5.99g
Ø2/14 Ø1.5/6 Ø1.25/8

E7136 3.37g
Ø2 Ø1.75/6

E7137 3.85g
Ø2.25/7 Ø1.25/14

E7138 4.27g
4x6/5 Ø2/5



E7139 2.15g
Ø1.5/3

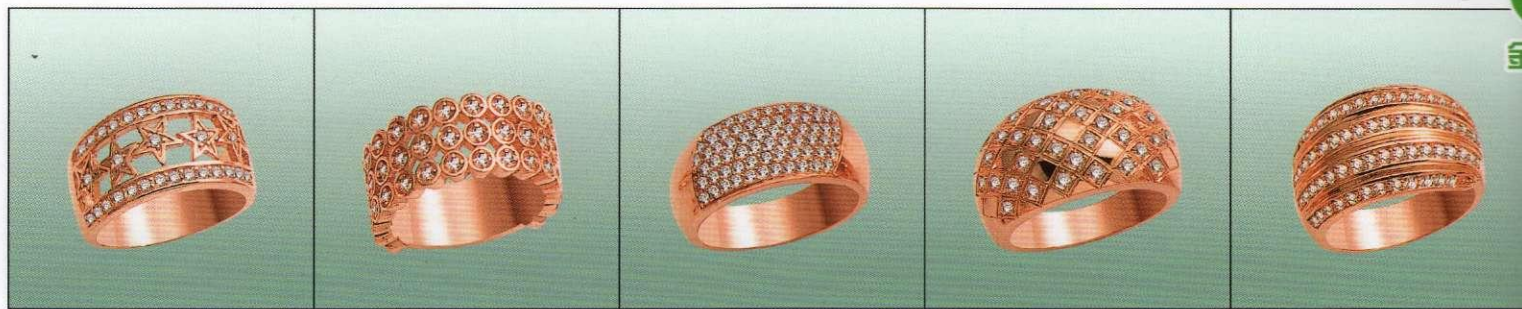
E7140 3.18g
Ø2.75/1 Ø1.75/1
Ø1.5 Ø1.25/8

E7141 4.19g
Ø1.5/7

E7142 3.80g
3x6 Ø1.25/32

E7143 3.02g
2.5x5/4 Ø1.25/3

E7144 3.81g
2.5x5/3 Ø1.5/3



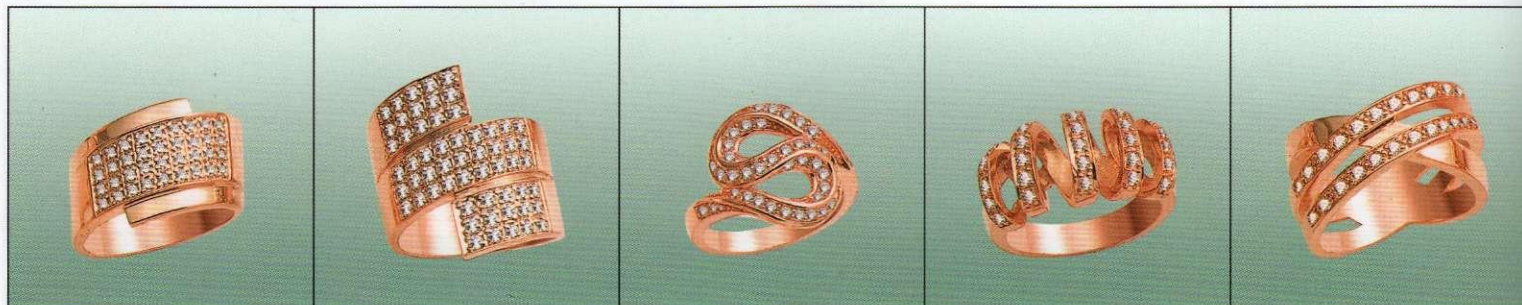
E7145 7.21g
Ø1.5/33

E7146 8.5g
Ø1.5/48

E7147 9.20g
Ø1.5/66

E7148 12.50g
Ø1.5/34

E7149 10.70g
Ø1.5/68 Ø1.25/8



E7150 8.51g
Ø1.5/36

E7151 10.4g
Ø1.75/57

E7152 6.60g
Ø1.5/50

E7153 9.42g
Ø1.5/25

E7154 11.90g
Ø1.75/22



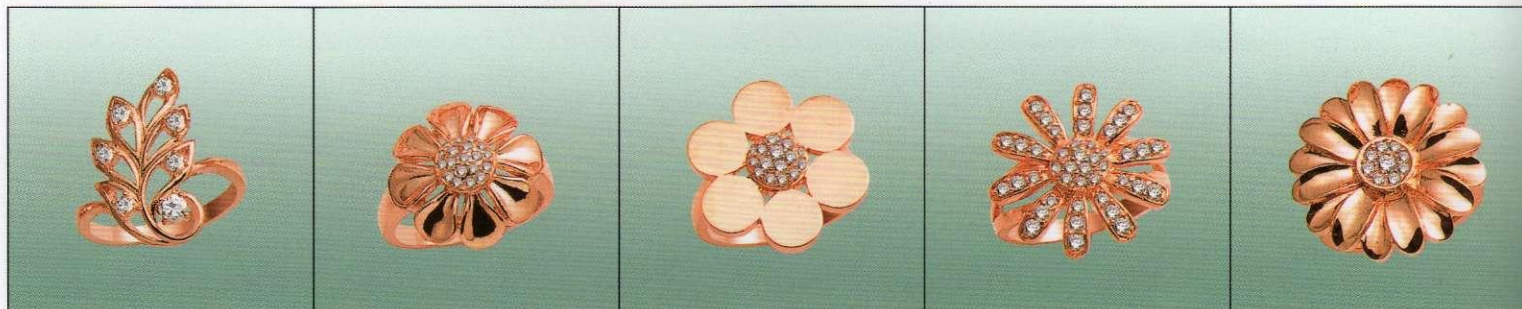
E7155 6.82g
Ø1.25/33

E7156 9.07g
Ø1.75/10 Ø1.5/32

E7157 7.88g
Ø1.25/64

E7158 7.96g
Ø2.5/12 Ø2/8
Ø1.75/16 Ø1.5/14

E7159 5.7g
2x4/2 Ø1/90



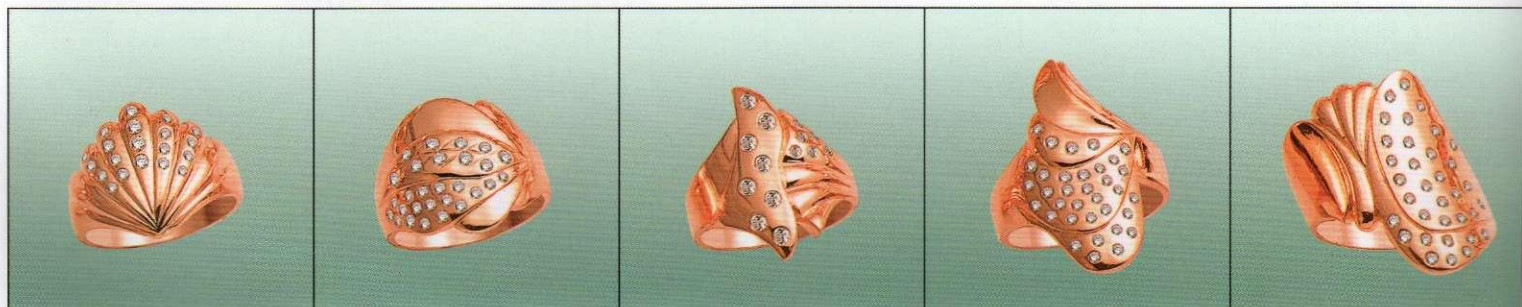
E7160 5.30g
Ø3.25 Ø2.25/6

E7161 8.06g
Ø1.25/19

E7162 7.75g
Ø1.75/7 Ø1.5/12

E7163 7g
Ø2/20 Ø1.5/17 Ø1.25/10

E7164 10.0g
Ø2.25/1 Ø1.5/8



E7165 6g
Ø1.5/4 Ø1.25/16

E7166 6.4g
Ø1.5/10 Ø1.25/18

E7167 6g
Ø2/8 Ø1.25/6

E7168 6.9g
Ø1.5/4 Ø1.25/30

E7169 9.3g
Ø1.25/34



E7170 3.10g
Ø4

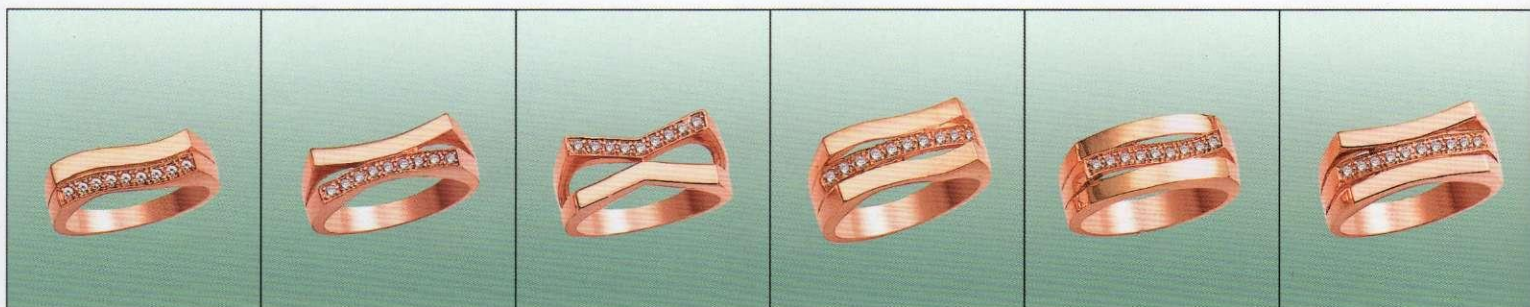
E7171 7.51g
Ø5.5

E7172 5.91g
Ø7

E7173 6.60g
Ø7 Ø2/4 Ø1.75/20
Ø1.5/32 Ø1.25/4

E7174 7.69g
Ø2/1 Ø1.75/4 Ø1.5/2
Ø1.25/1 Ø1/2

E7175 4.93g
Ø1.25/9



E7176 5.01g
Ø1.25/9

E7177 5.20g
Ø1.25/9

E7178 6.18g
Ø1.25/9

E7179 6.78g
Ø1.25/10

E7180 6.47g
Ø1.25/9

E7181 6.60g
Ø1.25/10



E7182 7.86g
Ø1.25/10

E7183 7.58g
Ø1.25/18

E7184 7.27g
Ø1.25/18

E7185 5.78g
Ø1.25/10

E7186 6.15g
Ø1.25/9

E7187 5.91g
Ø1.5/11



E7188 7.0g
Ø2.25 Ø1.5/12

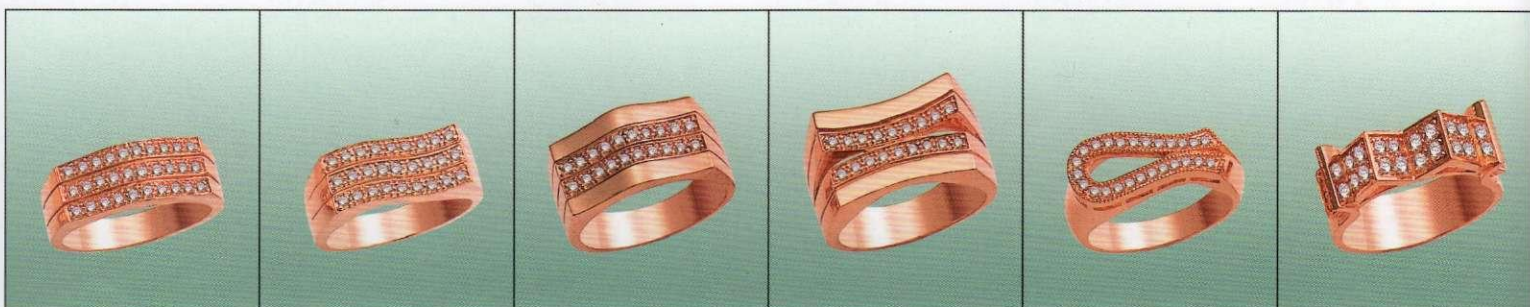
E7189 8.21g
Ø1.25/9

E7190 6.79g
Ø1.25/20

E7191 6.15g
Ø1.25/18

E7192 6.50g
Ø1.25/9

E7193 6.77g
Ø1.25/9



E7194 6.42g
Ø1.25/30

E7195 6.90g
Ø1.25/27

E7196 7.60g
Ø1.25/20

E7197 10.02g
Ø1.25/18

E7198 6.37g
Ø1.25/25

E7199 8.20g
Ø2/20



E7200 2.8g
Ø2 Ø1.25/6 Ø1/15

E7201 2.93g
Ø2.25 Ø1.25/20

E7202 3.61g
Ø3.25 Ø2/2

E7203 3.05g
Ø4 Ø2/4

E7204 3.60g
Ø4 Ø1.25/10 Ø1/16

E7205 2.70g
Ø4 Ø3/2 Ø1.5/2



E7206 3.60g
Ø5 Ø1.25/10 Ø1/4

E7207 4.20g
Ø6 Ø2/4 Ø1.75/4
Ø1.5/16 Ø1.25/4 Ø1/4

E7208 4.40g
Ø6 Ø1.25/14

E7209 4.95g
Ø6 Ø1.25/28

E7210 5.49g
Ø4.5 Ø2.25/2
Ø2/2 Ø1.75/2

E7211 5.22g
Ø5 Ø1.5/20



E7212 3.98g
Ø2.5

E7213 3.50g
Ø4.25 Ø3.5/2 Ø1.75/8
Ø1.5/4 Ø1.25/4 Ø1/12

E7214 4.53g
Ø5.25 Ø4.25/2 Ø1.5/6

E7215 5.68g
Ø4 Ø3.25/2 Ø1.25/20

E7216 3.97g
Ø4 Ø3 Ø2.5 Ø1.25/9

E7217 4.53g
4x6 Ø1.25/8



E7218 2.52g
5x7 Ø1/4

E7219 2.53g
4x6 Ø1.5/2

E7220 4.06g
4x6 Ø1.75/10 Ø1.25/14

E7221 3.74g
6x8 Ø2/4 Ø1.75/2 Ø1.5/6

E7222 4.38g
6x8 Ø2/8

E7223 4.53g
6x8 4x6/2 Ø1.5/8



E7224 4.51g
5x7 Ø1/20

E7225 5.36g
6x8 Ø1.75/8 Ø1.5/6

E7226 3.69g
7x9 Ø2.25/8 Ø2/6

E7227 5.52g
7x9 Ø1.25/38

E7228 2.86g
5x7 Ø1.75/3

E7229 4.11g
5x8 Ø1.75/1
Ø1.5/3 Ø1.25/3



E7230 2.92g
Ø1.5/4 Ø1.25/4

E7231 2.78g
Ø1.5/4

E7232 3.95g
Ø2.25/1 Ø2/1
Ø1.75/2 Ø1.5/5

E7233 2.37g
Ø1.25/3

E7234 2.84g
Ø1.75/5

E7235 2.81g
Ø2.5 Ø1.75/4



E7236 2.37g
Ø2.75 Ø1.75
Ø1.5 Ø1.25/2

E7237 2.02g
Ø2.75 Ø1.25/3

E7238 2.0g
Ø2.5 Ø1.5

E7239 1.92g
Ø2.75 Ø2.5 Ø2.25 Ø2

E7240 1.93g
Ø2.75 Ø1.25/4

E7241 2.33g
Ø1.5/6



E7242 2.0g
2.5x5 Ø1.5 Ø1.25/2

E7243 1.91g
Ø1.25/4

E7244 2.35g
Ø2.75 Ø1.5/3

E7245 2.10g
Ø3 Ø2/2 Ø1.5

E7246 2.68g
Ø3 Ø1.5/1 Ø1.25/2

E7247 3.16g
Ø4.25 Ø1.75/2 Ø1.5/2



E7248 2.04g
Ø2.25 Ø2/2 Ø1.75/2

E7249 3.13g
Ø2.25/5

E7250 3.85g
Ø4 Ø3 Ø2 Ø1.75
Ø1.5 Ø1.25

E7251 1.88g
Ø10 Ø1.25/4

E7252 2.3g
Ø6 Ø1.5/2

E7253 3.88g
Ø7.5 Ø1.5/6



E7254 2.71g
Ø7 Ø1.25/16

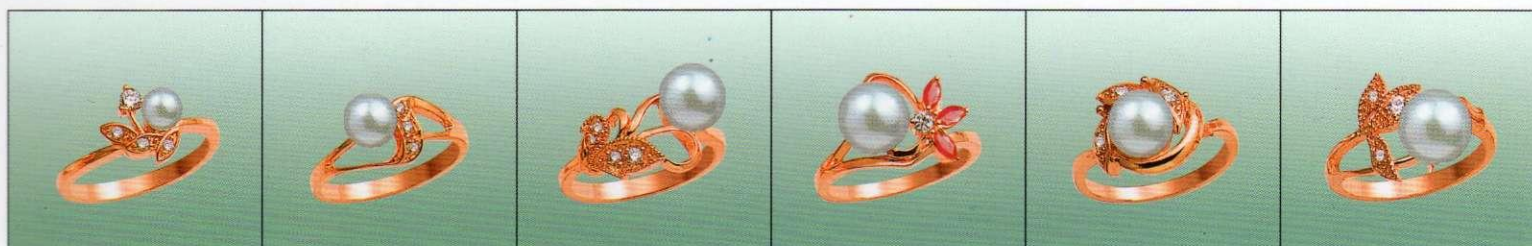
E7255 3.13g
Ø8 Ø1.25/8

E7256 3.77g
Ø11 Ø1.5/8 Ø1.25/4

E7257 3.92g
Ø11 Ø1.25/20 Ø1/8

E7258 4.06g
Ø8 Ø1.5/40

E7259 4.10g
Ø6 Ø1.5/9



E7260 2.86g
Ø5 Ø2.25 Ø1.5/3

E7261 2.57g
Ø6.5 Ø1.5/3

E7262 3.37g
Ø8 Ø2 Ø1.75/2

E7263 3.17g
Ø8.5 2x4/3 Ø2.5

E7264 4.03g
Ø8 Ø2/3

E7265 3.95g
Ø9 Ø2.25 Ø1.5/2



E7266 3.77g
Ø7 Ø2/2

E7267 3.50g
Ø7 Ø2/1
Ø1.75/4 Ø1.5/3

E7268 5.14g
Ø10 Ø2.25/8

E7269 4.85g
Ø7.5 Ø1.75/13

E7270 4.25g
Ø6/2 Ø1.75/6

E7271 5.78g
Ø7 Ø1.25/82



E7305 3.45g
5x5

E7306 3.50g
5x5

E7307 3.52g
5x5

E7308 3.17g
4x4 3x3/2

E7309 3.30g
6x6

E7310 3.80g
Ø6 Ø1.16



E7311 2.56g
Ø2.75/2

E7312 4.03g
Ø6 Ø2/12 Ø1.5/10

E7313 4.82g
Ø6 Ø1.75/16

E7314 4.88g
6.5x6.5 Ø1.5/22 Ø1.25/16

E7315 3.45g
Ø1.25/22

E7316 3.45g
8x8 Ø1/8



E7317 4.70g
6x8 Ø3.5/2 Ø3/2

E7318 4.07g
Ø1.5/4 Ø1.25/8

E7319 4.91g
Ø1.75/3 Ø1.1/7

E7320 3.72g
Ø1.5/7

E7321 6.21g
Ø1.1/31

E7322 6.32g
Ø5 Ø4.75/2 Ø4.25/2



E7323 7.83g
Ø1.25/46 Ø1.1/4

E7324 5.35g
Ø2.75/5 Ø1.25/11 Ø1.1/3

E7325 5.52g
Ø1.25/28 Ø1/11

E7326 7.60g
Ø1.1/22

E7327 5.51g
Ø1.5/2 Ø1.25/6 Ø1/12

E7328 5.02g
Ø1.25/66



E7329 6.40g
Ø1.25/29

E7330 6.50g
4x6/2 Ø2.5/4 Ø1.25/21

E7331 5.80g
4x6/4 Ø1.25/38

E7332 7.80g
Ø1.25/48

E7333 5.30g
5x5/4 Ø1/10

E7334 4.90g
Ø1.25/34 Ø1.1/3



E7335 3.38g
Ø3.5 Ø3/6 Ø1.5/2 Ø1.25/2 Ø1/2

E7336 5.28g
Ø2.5/2 Ø2.25/12 Ø1.25/32

E7337 5.02g
Ø2.25/3 Ø2/18

E7338 4.52g
3x5/5 Ø3 Ø2.5 Ø1.25/4 Ø1.1/8

E7339 5.03g
Ø2.5/19 Ø1.5/10

E7340 5.0g
Ø2/7 Ø1.25/33



E7341 4.76g
Ø7 Ø1.5/6 Ø1.25/6 Ø1.1/6 Ø1/8



E7342 7.92g
Ø8 Ø1.75/6 Ø1.5/6 Ø1.25/6



E7343 6.63g
Ø8 Ø1.25/44



E7344 6.30g
Ø6 Ø7 Ø8 Ø1.25/44



E7345 6.0g
Ø9/2 Ø6 Ø1.5/37



E7346 7.40g
Ø10 Ø1.25/102



E7347 7.25g
Ø1.25/88



E7348 5.30g
3x6 Ø3 Ø1.5/31



E7349 6.90g
4x4 3x5/2 3x5/2 Ø2.5/2 3x5/2



E7350 7.02g
Ø2.25/4 Ø2/25 Ø1.75/4 Ø1.25/3



E7351 6.38g
3x5/10 Ø3/2 Ø2.5/2 Ø1.25/8 Ø1.1/16



E7352 8.05g
Ø1.25/98



E7353 6.85g
Ø5.5 Ø1.25/64



E7354 10.70g
4x6/3



E7355 8.96g
Ø1.25/52



E7369 7.4g
3x4/9 Ø2.3 Ø2/3 Ø1.8/4 Ø1.5/5 Ø1.4/3



E7370 6.7g
4x7/5 Ø2.25/6



E7371 7.4g
5x7 4x6 3x6/3 Ø3 Ø2.5 Ø2.0/2



E7372 6.4g
Ø2.1/7 Ø1.7/3 Ø1.2/12 Ø1/64 2x2.5/5



E7373 6.7g
Ø2.5 Ø2/2 Ø1.6/4 Ø1.25/16



E7374 8.6g
Ø2/9



E7375 6.0g
Ø2/14



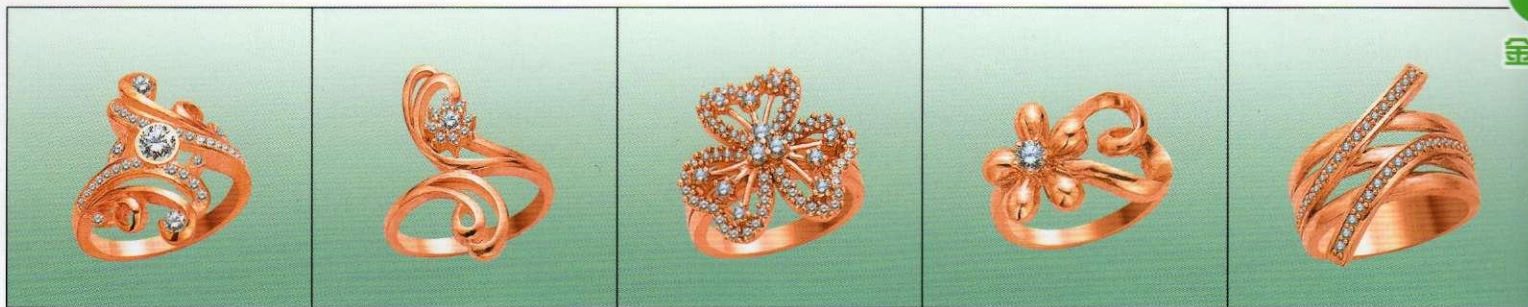
E7376 7.2g
Ø3.5/6 Ø0.9/12



E7377 7.1g
Ø1.3/16 Ø1.2/28



E7378 7.2g
Ø6.25 Ø1.5/22 Ø1.4/18 Ø1.3/



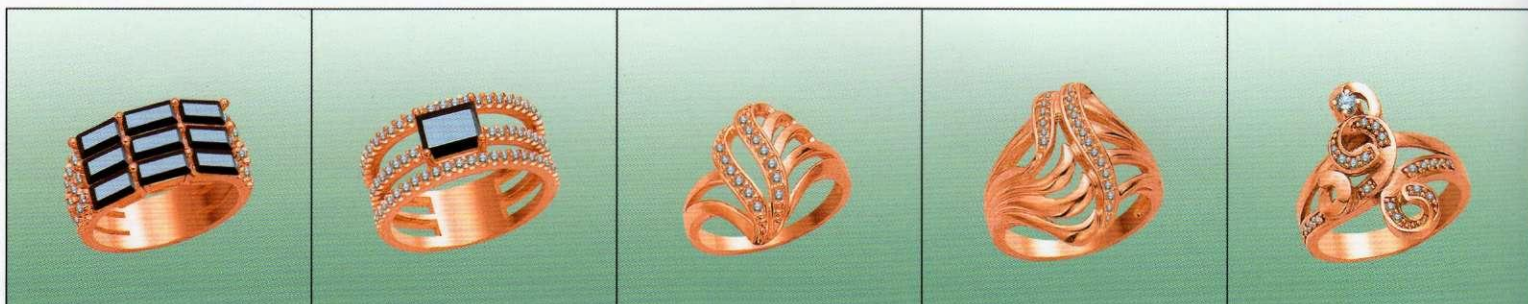
E7379 6.2g
Ø3.5 Ø2.75/2 Ø1.2/4 Ø1.1/22

E7380 4.1g
Ø2.5 Ø1.1/8

E7381 7.2g
Ø2/3 Ø1.5/9 Ø1.25/57

E7382 5.9g
Ø3

E7383 8.7g
Ø1.2/18 Ø1/20



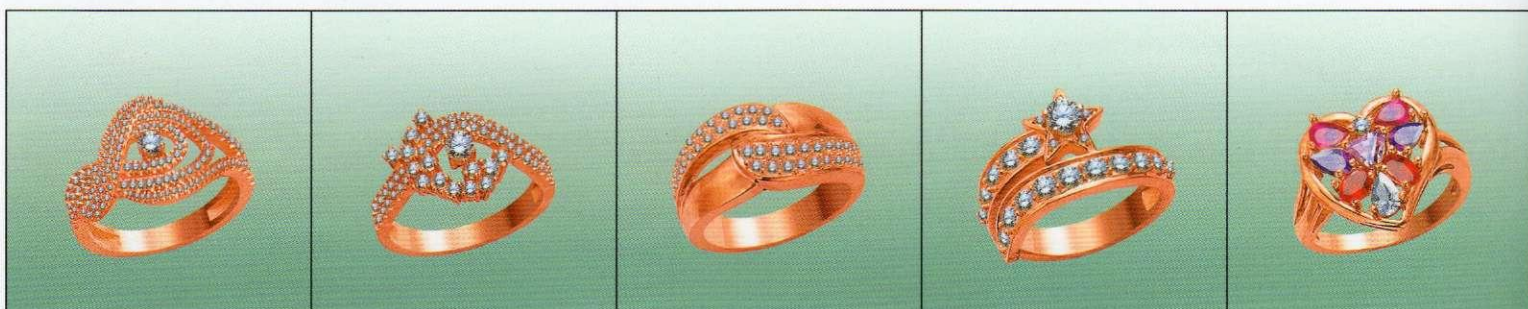
E7384 7.2g
3x5/9 Ø1.5/24

E7385 7.9g
5x7 Ø1.2/74

E7386 3.8g
Ø1.5/13

E7387 5.2g
Ø1/11

E7388 6.8g
Ø2 Ø1.2/15 Ø1/7



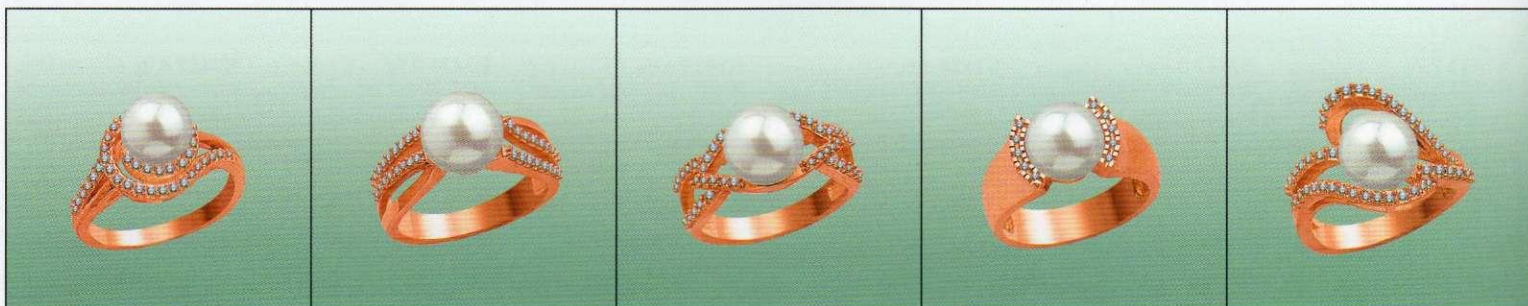
E7389 4.2g
Ø2.5 Ø1.25/20 Ø1.1/30
Ø1/28 Ø0.9/36

E7390 3.6g
Ø3 Ø2/2 Ø1.8/3 Ø1.5/2
Ø1/38 Ø1.7/2

E7391 7.1g
Ø1.5/42

E7392 5.8g
Ø3.5 Ø2.5/15 Ø1/5

E7393 5.2g
4x4 3x5/5 3x4/2



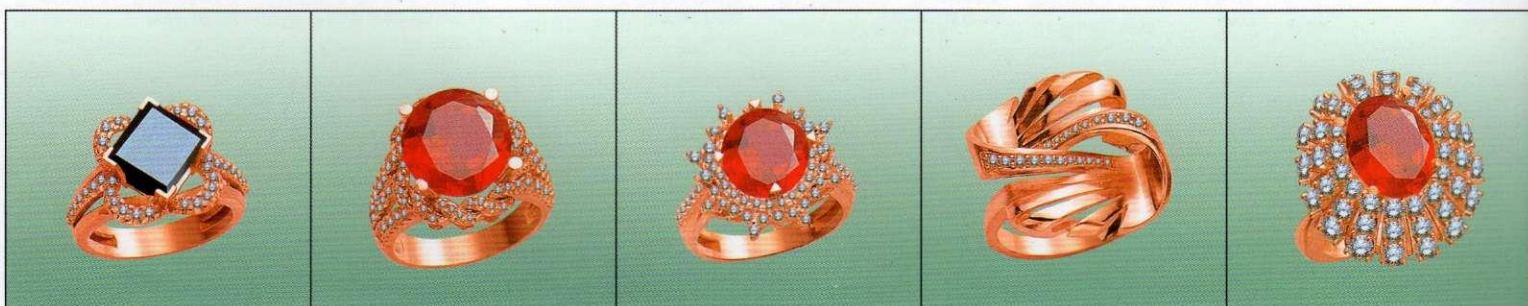
E7394 3.7g
Ø6 Ø1.2/35

E7395 4.3g
Ø1.2/32 Ø9

E7396 4.4g
Ø8 Ø1.2/38

E7397 5.7g
Ø1/10 Ø8.5

E7398 5.2g
Ø10 Ø1.25/45



E7399 7.7g
7x7 Ø1.25/20 Ø1/14

E7400 7.1g
Ø11 Ø1.4/2 Ø1.3/26 Ø1.1/4
Ø0.9/24 Ø0.7/24

E7401 5.6g
Ø8 Ø1.3/34 Ø1.1/28
Ø1/6 Ø0.9/4

E7402 7.1g
Ø1.4/4 Ø1.3/6 Ø1.2/4 Ø1/8

E7403 7.7g
9x11 Ø3/16 Ø2.4/16 Ø1.8/16



E7404 3.1g
Ø1.17

E7405 3.5g
Ø1.2/5

E7406 3.4g
Ø2.25

E7407 2.9g
4x6 Ø2/3 Ø1.7/1

E7408 2.8g
Ø1.8 Ø1.2/10

E7409 3.7g
Ø1.1/27



E7410 3.6g
Ø1/14

E7411 3.2g
Ø1.2/6 Ø1.1/10

E7412 3.8g
Ø1.4/8

E7413 3.7g
Ø1.4/8 Ø1.2/4 Ø1.1/4

E7414 4.2g
Ø3.25 Ø1/12

E7415 2.8g
Ø1.5/4 Ø1.2/1 Ø1.1/8



E7416 3.2g
4.5x4.5 Ø1.4/22

E7417 4.4g
3x5/2 Ø0.8/30

E7418 5g
3x5/2 Ø1.5/15 Ø1/24

E7419 5.2g
4x4 Ø3/2 Ø0.8/38

E7420 2.9g
Ø2 Ø1.5/6 Ø1.2/12

E7421 3.5g
2x4 Ø2.25 Ø1.3/8



E7422 2.7g
Ø1.1/11

E7423 3.4g
Ø1.9 Ø1.1/9 Ø0.9/30

E7424 3.5g
4.5x4.5 Ø1.1/5 Ø0.8/1

E7425 4.6g
Ø1/20

E7426 2.9g
5x5/2 Ø0.9/2

E7427 4.3g
Ø1.2/12 Ø1/14



E7428 3.6g
Ø1.2/24

E7429 3.9g
Ø2/4

E7430 4g
Ø2/5 Ø1.25/24

E7431 3.0g
Ø2/3 Ø0.8/2

E7432 4.7g
Ø1.5/4 Ø1.25/3 Ø1/2

E7433 3.6g
Ø3 Ø1.75/5



E7434 5.3g
Ø1.3/34

E7435 4.4g
Ø1.6/3 Ø1.5/2 Ø0.9/8

E7436 4.0g
2.5x5/2 Ø1.2/15

E7437 5.2g
Ø1.1/8 Ø0.8/22

E7438 4.7g
Ø2.5/3

E7439 6.2g
Ø1.75/9



E7440 3.0g
3.5x4.5 Ø1.7/4

E7441 3.7g
Ø1.8/7 Ø1.5/8

E7442 4.7g
Ø5 Ø2.25/10

E7443 3.8g
3x6/2 2.5x5/2 Ø2.5/2
Ø2/2 Ø1.25/2

E7444 3.5g
3x6/5 Ø2.5 Ø1.8/6

E7445 4.4g
2.5x5/4 2x4/4
Ø2.5/2 Ø1.75/2



E7446 3.4g
Ø1.2/7

E7447 3.5g
4x6 3x5/2 Ø1/20

E7448 3.7g
Ø2/5

E7449 4.4g
Ø2/7 Ø1.6/8 Ø1.25/10

E7450 3.7g
4x6 Ø1.1/18 Ø1/14

E7451 4.4g
Ø1.5/2 Ø1.3/21



E7452 3.7g
0.85/37

E7453 3.4g
Ø2.2 Ø2.1/6 Ø0.8/36

E7454 4.7g
Ø3 Ø1.8/8 Ø1.2/16

E7455 4.4g
4x5/4 Ø2 Ø1.6/20 Ø1.3/20

E7456 3.4g
Ø0.9/46

E7457 3.5g
Ø1.2/25



E7458 4.1g
Ø1.5/8 Ø1.1/4

E7459 4.4g
Ø2/6 Ø1.4/28

E7460 6.0g
Ø5.5 Ø1.1/34

E7461 3.8g
Ø2/9 Ø1.8/4
Ø1.7/2 Ø1/18

E7462 4.1g
Ø3.25/3 Ø3/2 Ø2.75/2
Ø2.25/2 Ø1.2/16

E7463 5.0g
Ø4 Ø2.4/4 Ø2.1/12



E7464 5.4g
Ø1.75/16

E7465 4.2g
Ø2/2 Ø1.8/1 Ø1.7/1

E7466 5.2g
Ø3.5 Ø1.3/46

E7467 3.3g
2x4/5 Ø2/1 Ø1.75/15

E7468 4.1g
Ø1.8/7 Ø0.9/56

E7469 4.9g
4x6/4



E7470 5.7g
Ø1.4/2 Ø1.3/6 Ø1.2/3
Ø1.1/2 Ø1.25/12

E7471 4.2g
Ø1.0/30

E7472 4.9g
Ø4.25 Ø1.3/43

E7473 6.7g
3x4/8 Ø1.1/12

E7474 5.6g
Ø4/7



E02 12.70g
Ø13 Ø1.5/4 Ø1.3/32
Ø1.2/28 Ø1/32



E03 12.0g
Ø10 Ø1.2/8 Ø1.1/104 Ø1/40



E04 9.30g
Ø12 Ø1.1/120



E05 8.70g
Ø2/7 Ø1.1/65



E7475



E385

E7475 1.9g Ø1.8/4
E385 2.50g Ø1.75/8



E7476



E386

E7476 2.4g Ø2.0/5
E386 2.70g Ø1.75/10



E7477



E387

E7477 2.5g
Ø3.25 Ø2.25/2 Ø1.8/1 Ø1.25 Ø1/2
E387 3.20g
Ø3.25/2 Ø2.25/2 Ø1.75/2 Ø1.5/2 Ø1.2/2 Ø1.1/2



E7478



E388

E7478 2.6g Ø1.7 Ø1.5/6 Ø1.4/6
E388 2.50g Ø1.3/24



E7479



E389

E7479 3.4g Ø3.5 Ø1.8/8 Ø1/8
E389 2.90g Ø2.75/2 Ø1.6/16 Ø0.9/12



E7480



E390

E7480 4.1g Ø1/6 Ø0.9/8
E390 4.40g Ø1/28



E7481



E391

E7481 4.7g Ø1.25/20
E391 4.20g Ø1.25/40



E7482

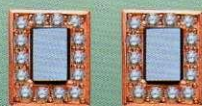


E392

E7482 2.9g 7x7 Ø1.2/6
E392 3.10g 6x6/2 Ø1.1/6



E7483



E393

E7483 3.6g 5x7 Ø1.75/14
E393 4.20g 5x7/2 Ø1.7/28



E7484



E394

E7484 3.4g 5x7 Ø1.2/14 Ø1/4
E394 4.90g 5x7/2 Ø1/28



E7485



E395

E7485 5.4g Ø4 Ø1.4/8
E395 5.00g Ø4/2 Ø1.25/16



E7486



E396

E7486 4.2g 6x6 Ø1.25/6
E396 5.70g 4.5x4.5/2 Ø1.1/12



E7487 3.2g Ø5.5
E397 2.70g Ø5.5/2

E7488 4.4g 4x6 Ø1.4/12
E398 4.70g 4x6/2 Ø1.3/24

E7489 4.4g 5x5 Ø1.1/28
E399 5.00g 4x4/2 Ø1.1/48

E7490 5.7g 4x5/5 Ø1.25/10
E3100 6.70g 3x4/10 Ø1.1/20 Ø0.9/2



E7491 5.4g Ø2.5/13 Ø1.3/26
E3101 4.90g Ø2/26 Ø1.25/24

E7492 5.1g Ø1.75/4
E3102 4.10g Ø1.4/6 Ø1.3/2

E7493 3.5g Ø2.5/9
E3103 5.10g Ø2.5/18

E7494 4.2g Ø1.1/14
E3104 4.00g Ø1.25/4 Ø1/12



E7495 5.2g 4x6/3 Ø2.5
E3105 6.40g 3x5/6 Ø2/2

E7496 6.9g 3x6 Ø2.0/12 Ø1.3/4
E3106 9.00g 3x6/2 Ø2/24 Ø1.25/8

E7497 5.6g Ø5.5 Ø1.5/12 Ø1.25/8 Ø1.1/6
E3107 5.50g Ø5/2 Ø1.5/4 Ø1.25/20 Ø1/28

E7498 5.0g 4x6 Ø1.75/1 Ø1.25/20
E3108 7.2g 3x5/2 Ø1.3/6 Ø1.2/42



E3109 7.10g
4x6 Ø4 Ø1.5/3 Ø1.25/4 Ø1.1/5

E3110 5.40g
4x6/2 Ø1.5/7 Ø1.25/7

E3111 4.10g
Ø2.5/2 Ø2.3/4 Ø0.8/62 Ø1.5/2 Ø1/6

E3112 6.70g
4x6/2 4x5/2 2x4/8 Ø1.7/4 Ø1/148



E7356 3.65g $\varnothing 1.5 \varnothing 1.1/10$
E374 3.6g $\varnothing 1.5/2 \varnothing 1.1/16$
E950 2.42g $\varnothing 1.75 \varnothing 1.25/9$

E7357 3.93g $\varnothing 7 \varnothing 1.25/16$
E375 3.7g $\varnothing 4/2 \varnothing 1.1/14 \varnothing 1/8$
E951 2.70g $\varnothing 5.75 \varnothing 1.25/4 \varnothing 1.1/2$

E7358 4.07g 5.5x5.5/2 $\varnothing 1.25/8 \varnothing 1/2$
E376 3.5g 5.5x5.5/2 $\varnothing 1.25/4 \varnothing 1/2$
E952 1.25g 5.5x5.5 $\varnothing 1.25/2 \varnothing 1$

E7359 4.24g $\varnothing 4 \varnothing 3/2 \varnothing 1.25/12 \varnothing 1$
E377 3.52g $\varnothing 4/2 \varnothing 3/2 \varnothing 1/16$
E953 2.91g $\varnothing 4 \varnothing 3 \varnothing 1.25/10$



E7360 4.35g $\varnothing 4 \varnothing 1.75/6$
E378 3.01g $\varnothing 4/2 \varnothing 1.25/12$
E954 1.48g $\varnothing 4 \varnothing 1.75/6$

E7361 4.55g $\varnothing 1.75 \varnothing 1.5/6 \varnothing 1.1/6$
E379 3.72g $\varnothing 2/2 \varnothing 1.1/24$
E955 2.0g $\varnothing 1.75 \varnothing 1.5/6 \varnothing 1.1/6$

E7362 6.32g 6x8 5x7/2 $\varnothing 1.5/2 \varnothing 1.25/56 \varnothing 1.1/2$
E380 5.70g 6x8/2 5x7/2 $\varnothing 1.25/58$
E956 2.13g 6x8 5x7 $\varnothing 1.25/29$

E7363 9.30g 4x6/2 4.5x4.5 3.5x3.5/2 $\varnothing 2.75/4 \varnothing 1.2$
E381 4.10g 3x4/2 2.5x2.5/2 $\varnothing 2/6 \varnothing 1.1/58$
E957 4.16g 4x4 3x3/2 3x5/2 $\varnothing 2.5/4 \varnothing 1.25/33 \varnothing 1/10$



E7364 5.65g $\varnothing 1.25/30 \#16$
E7365 6.29g $\varnothing 1.25/30 \#19$

E7366 5.50g $\varnothing 1.25/6$
E7367 7.60g $\varnothing 1.75/5$

E7368 7.50g
 4x6 $\varnothing 1.5/12 \varnothing 1.25/16$

E382 9.66g
 $\varnothing 2/8 \varnothing 1.75/48 \varnothing 1.25/40$



E383 6.82g
 $\varnothing 1.75/30$

E384 8.29g
 $\varnothing 1/84$

E958 2.1g
 $\varnothing 1.5/25$

E959 3.4g
 $\varnothing 3 \varnothing 2.75/2 \varnothing 2.5 \varnothing 1.25/36$



E7272 3.79g Ø6 Ø1.25/24
E31 3.85g Ø5.5 Ø1.25/48
E91 2.44g Ø6 Ø1.25/24

E7273 3.24g Ø6.5 Ø1.75/12 Ø1.5/3
E32 4.93g Ø6.5 Ø1.5/32
E92 2.96g Ø6.5 Ø1.75/8 Ø1.5/3 Ø1.25/3

E7274 5.62g Ø6 Ø1/14
E33 4.59g Ø6 Ø1.25/14 Ø1/4
E93 1.81g Ø6 Ø1.5/5 Ø1.25/4 Ø1/2

E7275 3.52g Ø7 Ø1.5/10 Ø1.25/2
E34 5.46g Ø7 Ø1.5/20 Ø1.25/4
E94 2.49g Ø7 Ø1.5/8 Ø1.25/3



E7276 5.0g Ø7.5 Ø1.25/9 Ø1/6
E35 4.83g Ø7 Ø1.25/18 Ø1/12
E95 2.97g Ø7 Ø1.25/9 Ø1/6

E7277 4.55g Ø6 Ø1/27
E36 4.96g Ø6 Ø1/60
E96 2.22g Ø6 Ø1/30

E7278 5.40g Ø8 Ø1.5/15 Ø1.25/3 Ø1/2
E37 5.62g Ø7.5 Ø1.5/10 Ø1.25/16 Ø1/14
E97 2.64g Ø7.5 Ø1.5/5 Ø1.25/8 Ø1/7

E7279 5.80g Ø11 Ø1.75/12 Ø2/10
E38 6.82g Ø9 Ø2/28
E98 2.85g Ø9 Ø2/14



E7280 3.08g Ø2.5 Ø1.5/3
E39 3.05g Ø2.5/2 Ø1.5/6

E7281 2.31g Ø3.5 Ø1.25/10
E310 4.30g Ø3.75/2 Ø1.25/8

E7282 3.32g Ø3 Ø1.5/4
E311 2.44g Ø2.25/2 Ø1/6

E7283 2.76g Ø3.5 Ø1.75/4
E312 5.07g Ø3.5/2 Ø1.75/2 Ø1.25/8



E7284 2.40g Ø1.25 Ø1/3
E313 2.49g Ø1.25/2 Ø1/6

E7285 2.94g Ø3 Ø1.5/2
E314 2.65g Ø3/2 Ø1.5/4

E7286 2.60g Ø2 Ø1/4
E315 3.18g Ø1.75/2 Ø1/8

E7287 2.14g Ø1.5/3
E316 2.84g Ø1.5/6



E317 2.78g 3x5/2
E99 1.86g 5x7

E7288 2.12g 4x6 Ø1.5/1 Ø1.25/2
E318 2.10g 3x5/2 Ø1.5/2 Ø1.25/2

E7289 2.71g Ø2 Ø1.25/4
E319 3.42g Ø2.5/2 Ø1.25/8

E7290 3.90g Ø1.5/3 Ø1.25/4
E320 3.74g Ø1.5/6 Ø1.25/4



E7291 2.44g Ø1.75
E321 2.00g Ø1.5/2

E7292 2.01g Ø2/5
E322 2.60g Ø2/10

E7293 3.85g Ø2/4
E323 3.39g Ø1.5/8

E7294 2.60g Ø1.5/5 Ø1.25/2
E324 4.32g Ø1.5/16 Ø1.25/4



E7295 3.82g 4x6 Ø1/10
E325 3.82g 4x6/2 Ø1/20

E7296 3.26g Ø3 Ø2.75/8
E326 4.51g Ø3.5/2 Ø2.25/16

E7297 5.62g 7x9 Ø3/4 Ø1.5/6 Ø1.25/10
E327 5.33g 4x6/2 Ø1.75/8 Ø1.25/20

E7298 4.93g Ø5 Ø1.25/10
E328 4.11g Ø4/2 Ø1/8
E910 1.88g Ø4 Ø1/4



E7299 5.45g Ø1.25/10
E329 5.68g Ø1.25/28

E7300 4.66g Ø1.5/25
E330 5.30g Ø1.5/30 Ø1.25/4

E7301 4.57g Ø1.25/31
E331 6.17g Ø1.5/26 Ø1.25/10

E7302 6.52g Ø3.5 Ø1.75/12
E911 3.61g Ø3.5 Ø1.75/12



E7303 3.69g
4x6 Ø1.75/6
Ø1.25/2 Ø1/2

E332 3.13g
4x6/2 Ø2/18
Ø1.25/2 Ø1/2

E51—19.1g—45cm—6+26Flowers—4x5 Ø1.5/13 Ø1.25/10 Ø1/8 —two moulds { (E51K one mould-necklace)
(E51 one mould)

E52—8.3g—18cm—5+10Flowers—4x6 Ø2/6 Ø1.5/6 Ø1.25/4 Ø1/4 —one mould



E7304 5.40g
Ø1.25/39 Ø1/3



E912 2.86g
Ø1.25/45 Ø1/8



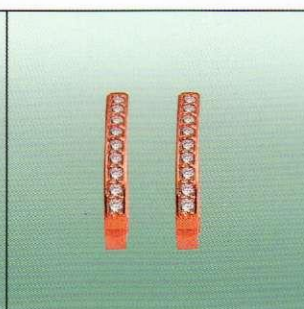
E333 4.80g
Ø1.25/56 Ø1/24



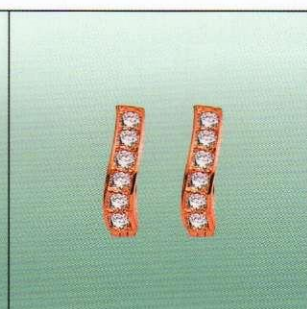
E334 2.63g Ø2.25/2
Ø1.75/2 Ø1/8



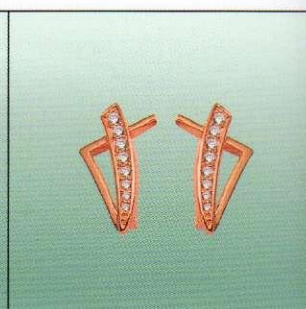
E335 3.85g
Ø1.5/6



E336 3.94g
Ø1.5/16



E337 3.69g
Ø2.25/12



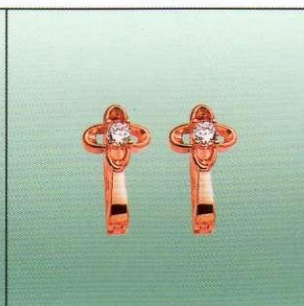
E338 4.24g
Ø1.5/10 Ø1.25/2 Ø1/4



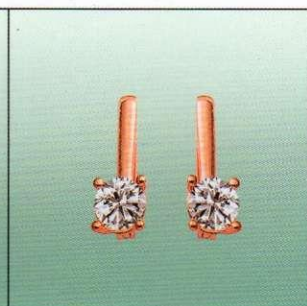
E339 3.21g
2.5x5/2 Ø2.25/12



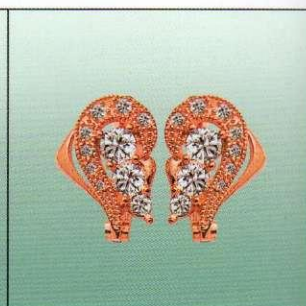
E340 3.16g
Ø3.75/2 Ø1.5/4 Ø1.25/4



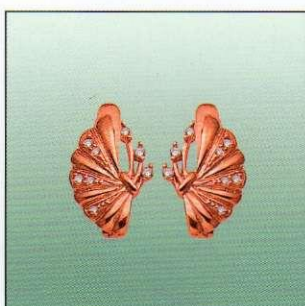
E341 3.85g
Ø3/2



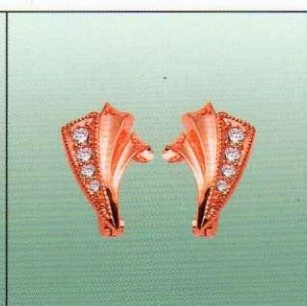
E342 4.30g
Ø6.5/2



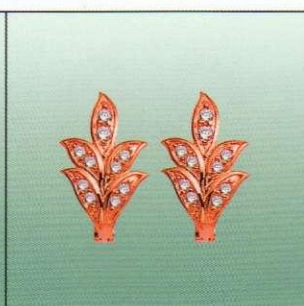
E343 6.26g
Ø4.25/2 Ø4/2 Ø3/2
Ø2/6 Ø1.5/2 Ø1.25/4 Ø1/2



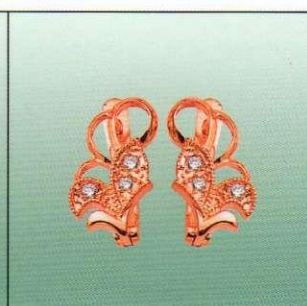
E344 4.40g
Ø1.5/6 Ø1.25/4 Ø1/6



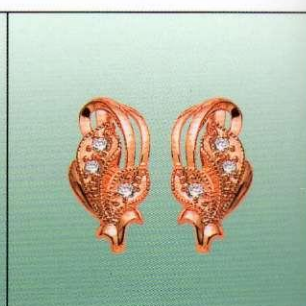
E345 4.14g
Ø2.5/2 Ø2.25/2 Ø2/2



E346 4.32g
Ø1.75/4 Ø1.5/16



E347 5.01g
Ø2/2 Ø1.75/4



E348 5.81g
Ø2.25/2 Ø2/4



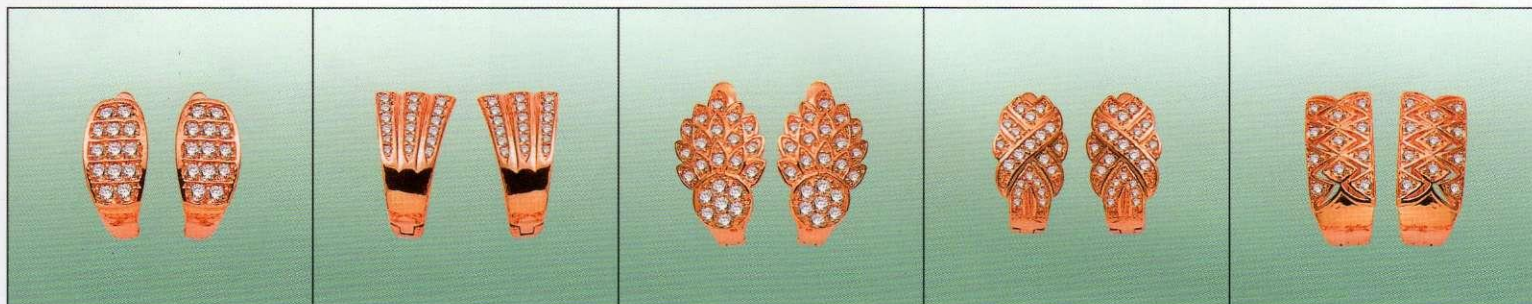
E349 2.04g
Ø6/2 Ø1.5/2

E350 3.37g
Ø5.5/2 Ø1.25/4

E351 3.36g
Ø5/2

E352 4.67g
Ø7.5/2 Ø2.5/2
Ø1.5/12 Ø1.25/4

E353 5.86g
Ø8/2 Ø1.5/6



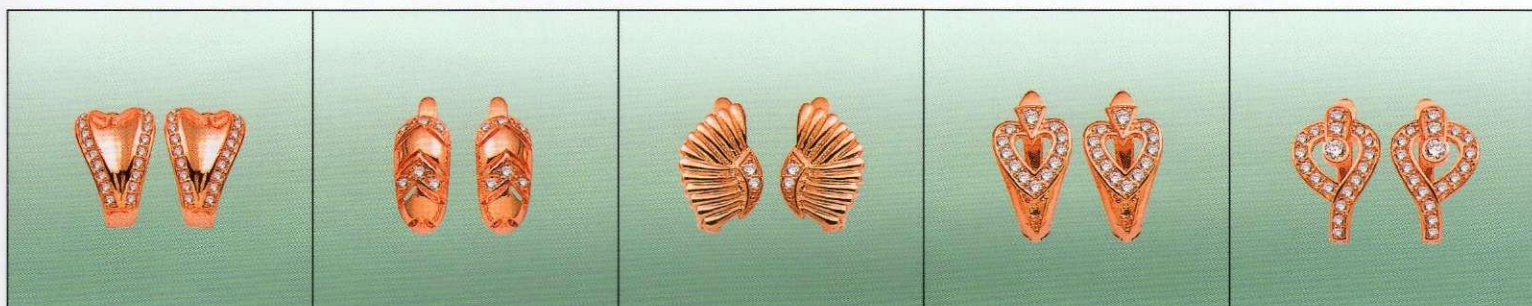
E354 4.93g
Ø2/10 Ø1.75/12 Ø1.5/4

E355 6.55g
Ø1.5/18 Ø1.25/6 Ø1/12

E356 7.05g
Ø2/2 Ø1.75/14
Ø1.5/16 Ø1.25/12

E357 5.91g
Ø1.5/14 Ø1.25/14 Ø1/18

E358 7.08g
Ø1.5/22



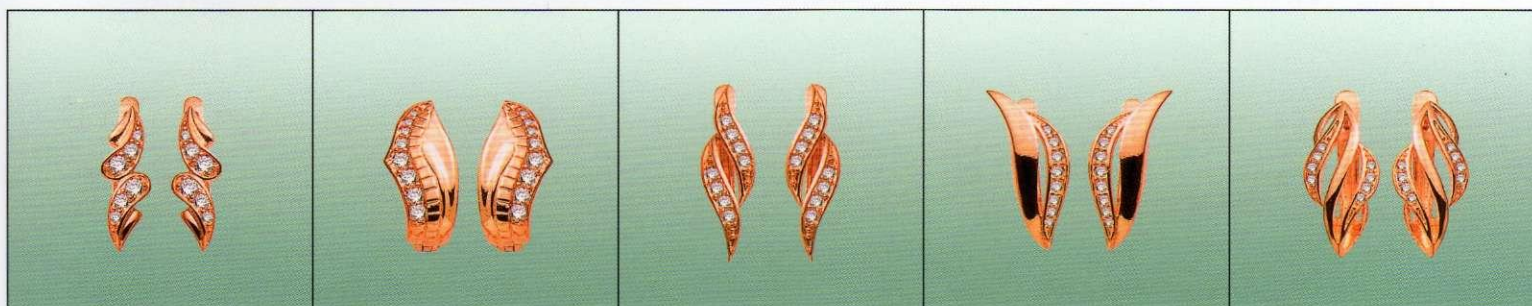
E359 4.96g
Ø1.25/36

E360 4.43g
Ø1.5/6 Ø1.25/6

E361 4.64g
Ø1.75/2 Ø1.5/2

E362 5.12g
Ø2/2 Ø1.75/2
Ø1.5/22 Ø1.25/2

E363 4.88g
Ø2/2 Ø1.75/4 Ø1.5/30



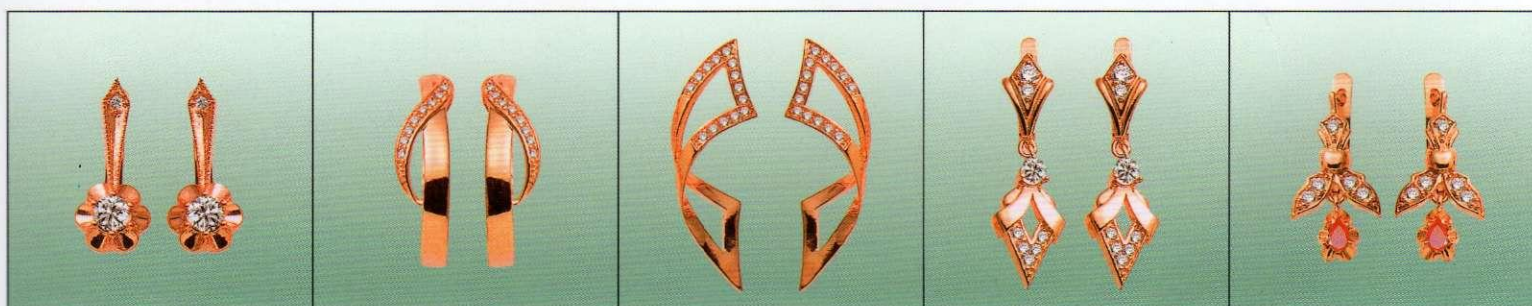
E364 4.67g
Ø2/4 Ø1.75/4 Ø1.5/4

E365 5.60g
Ø2.25/2 Ø2/4 Ø1.75/2
Ø1.5/2 Ø1/6

E366 5.49g
Ø1.75/8 Ø1.5/8

E367 5.01g
Ø1.5/8 Ø1.25/4 Ø1/4

E368 5.17g
Ø1.25/12 Ø1/4



E369 5.07g
Ø4.75/2 Ø1.5/2

E370 6.43g
Ø1.25/16

E371 3.85g
Ø1.25/28

E372 5.46g
Ø3/2 Ø2/2 Ø1.5/2 Ø1.25/8

E373 4.48g
2.5x4.5/2 Ø2/8 Ø1.5/2



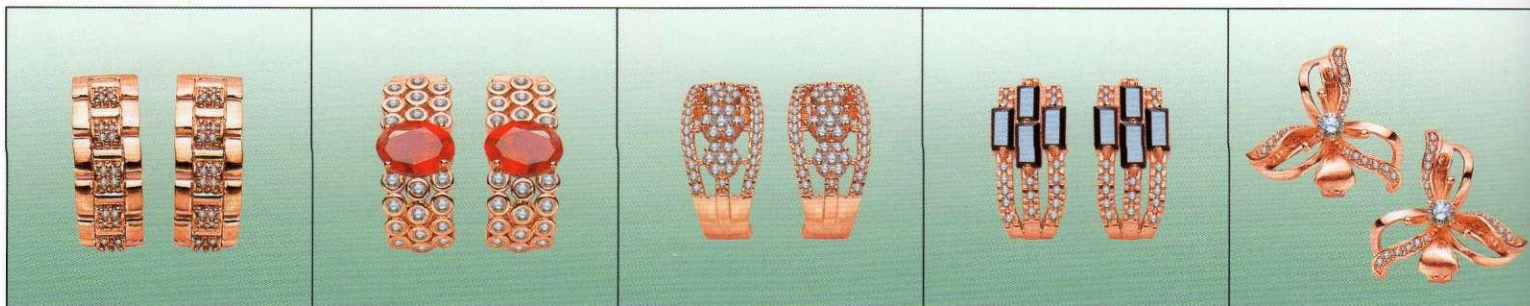
E3113 2.70g
Ø1.25/32

E3114 4.90g
Ø5/2 Ø1.5/8 Ø1.3/16

E3115 1.80g
Ø1.1/10 Ø8.5/2

E3116 2.70g
Ø1.4/2 Ø1.2/4

E3117 4.70g
3.5x10/2 Ø1.1/46



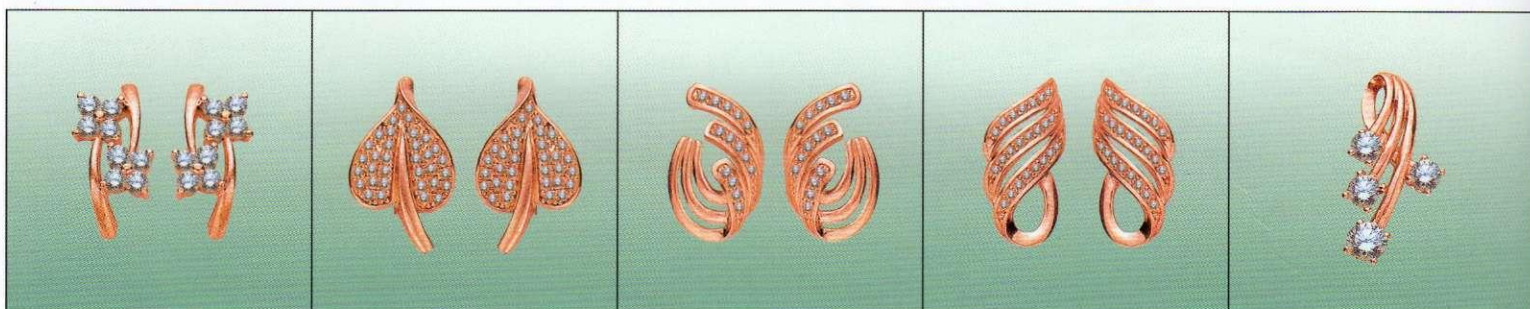
E3118 8.20g
Ø1/40

E3119 7.20g
7x9/2 Ø1.5/42

E3120 6.40g
Ø1.7/14 Ø1.4/28 Ø1.2/48

E3121 7.10g
3x5/8 Ø1.5/42

E3122 5.30g
Ø2.5/2 Ø1/42



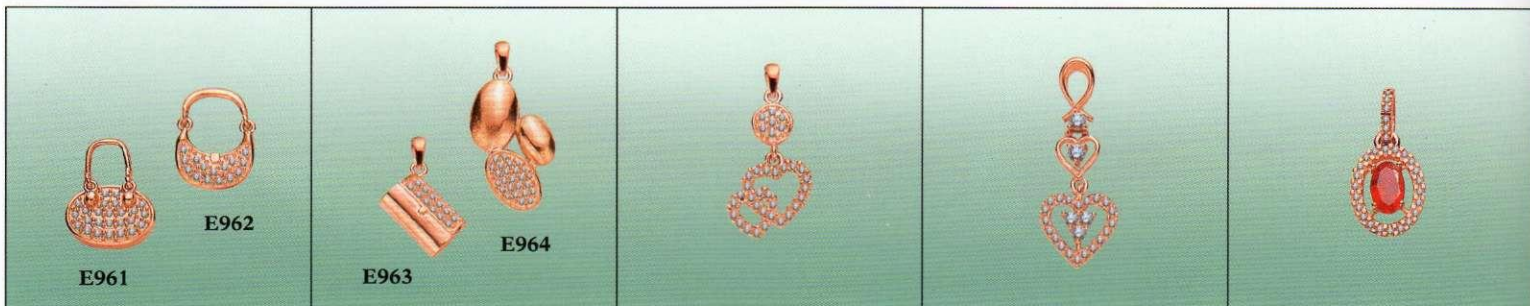
E3123 3.90g
Ø2.5/16

E3124 5.20g
Ø1.4/66

E3125 3.50g
Ø1.25/28

E3126 4.50g
Ø1.2/46

E960 2.00g
Ø4 Ø3.75 Ø3.25 Ø3



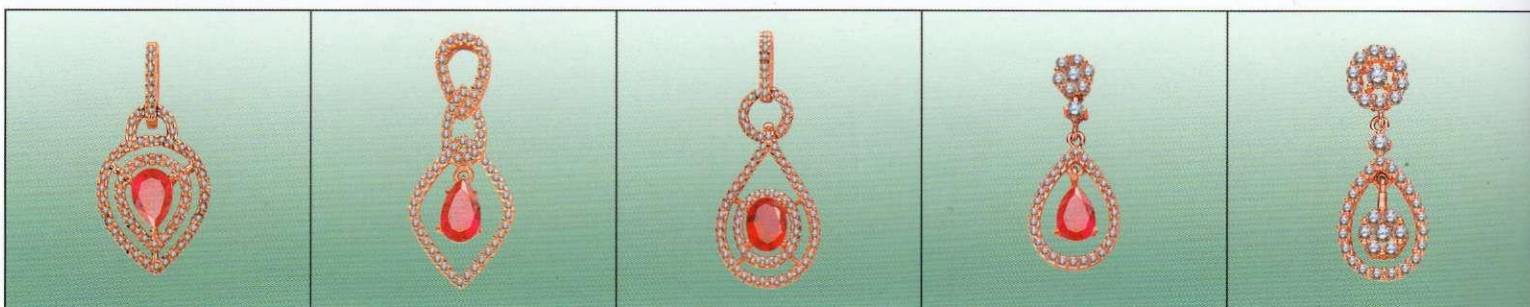
E961 0.80g Ø1.1/25
E962 1.30g Ø1.1/15

E963 0.60g Ø1.1/12
E964 1.30g Ø1/25

E965 1.00g
Ø1.2/7 Ø1.1/27

E966 1.20g
Ø1.8/2 Ø1.6/3 Ø1.1/20

E967 1.40g
4x6/2 Ø1/29



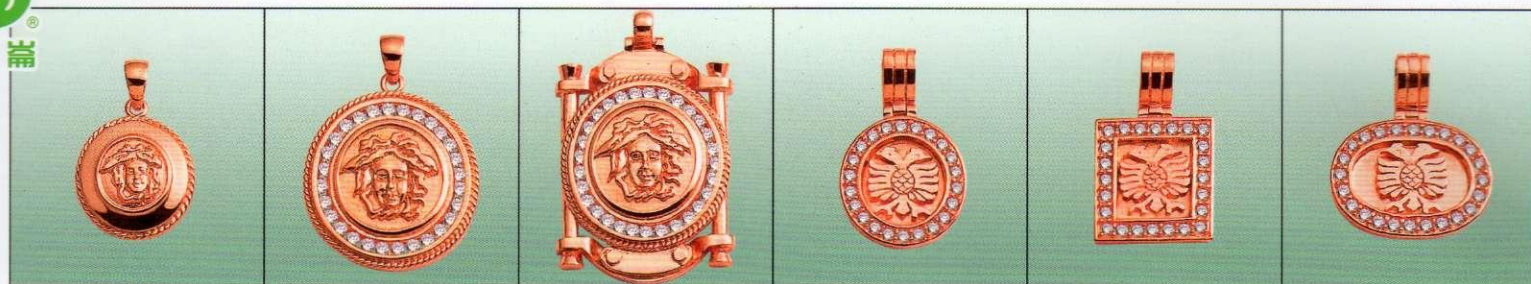
E968 2.10g
5x7 Ø1/66

E969 2.60g
5x7 Ø1.1/60

E970 2.50g
5x6 Ø1/77

E971 1.90g
4.5x6.5 Ø1.7/8 Ø1.1/28

E972 2.40g
Ø2/9 Ø1.6/10 Ø1.4/21



E913 3.16g

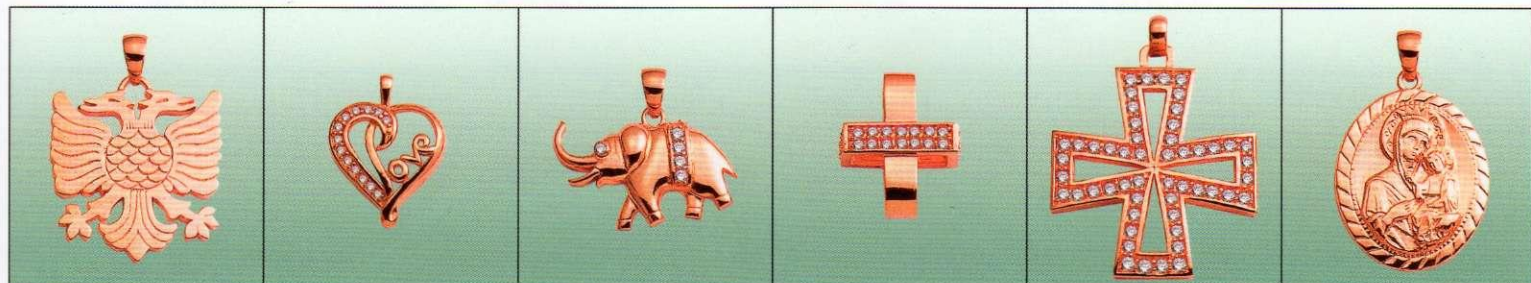
E914 6.66g
Ø1.75/28

E915 11.54g
Ø1.75/29

E916 4.06g
Ø1.5/22

E917 4.80g
Ø1.5/24

E918 4.85g
Ø1.5/24



E919 4.83g

E920 1.86g
Ø1.25/10 Ø1/3

E921 2.52g
Ø1.5/5 Ø1.25/1

E922 3.08g
Ø1.25/26

E923 6.63g
Ø1.5/52

E924 3.67g



E925 0.95g
Ø2.5 2x4/5

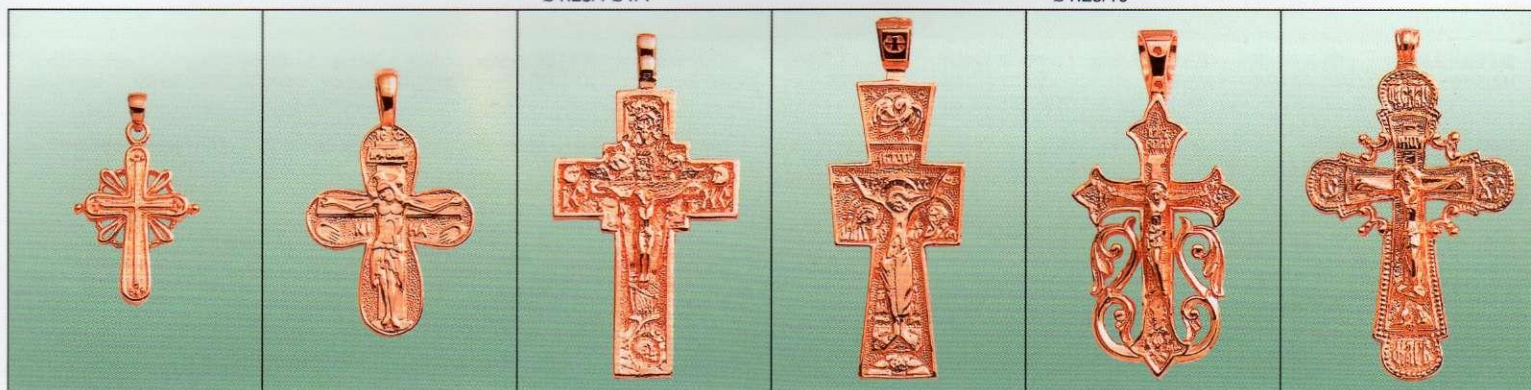
E926 3.13g
Ø1.25/8 Ø1/2

E927 3.21g
2.25x2.25 Ø1.75/1
Ø1.25/1 Ø1/4

E928 3.92g
Ø1.5/13

E929 3.87g
Ø1.75/6 Ø1.5/11
Ø1.25/10

E930 4.14g
Ø3.5 Ø2/40



E931 2.32g

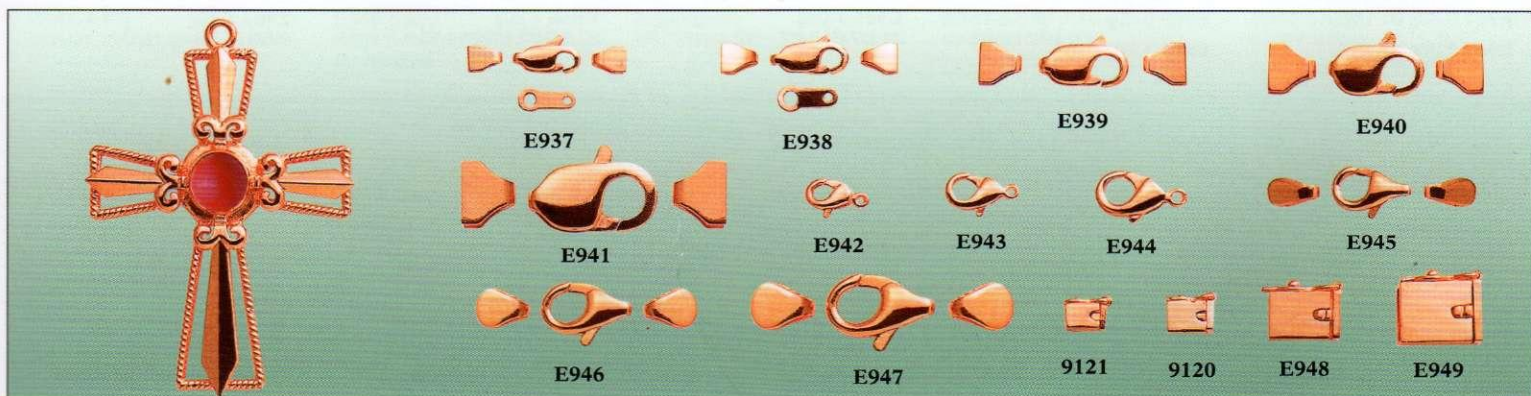
E932 3.7g

E933 5.81g

E934 7.54g

E935 5.70g

E936 6.85g



E01 8.01g Ø7

E937 0.71g Width 3.5mm
E938 0.9g Width 4mm
E939 1.36g Width 5mm

E940 1.84g Width 6.5mm
E941 3.06g Width 8mm
E942 0.31g Width 3mm
E943 0.52g Width 4mm

E944 0.71g Width 5mm
E945 1.05g Width 4.5mm
E946 1.54g Width 6mm
E947 2.17g Width 7mm

9121 0.63g
9120 0.94g
E948 1.62g
E949 2.16g

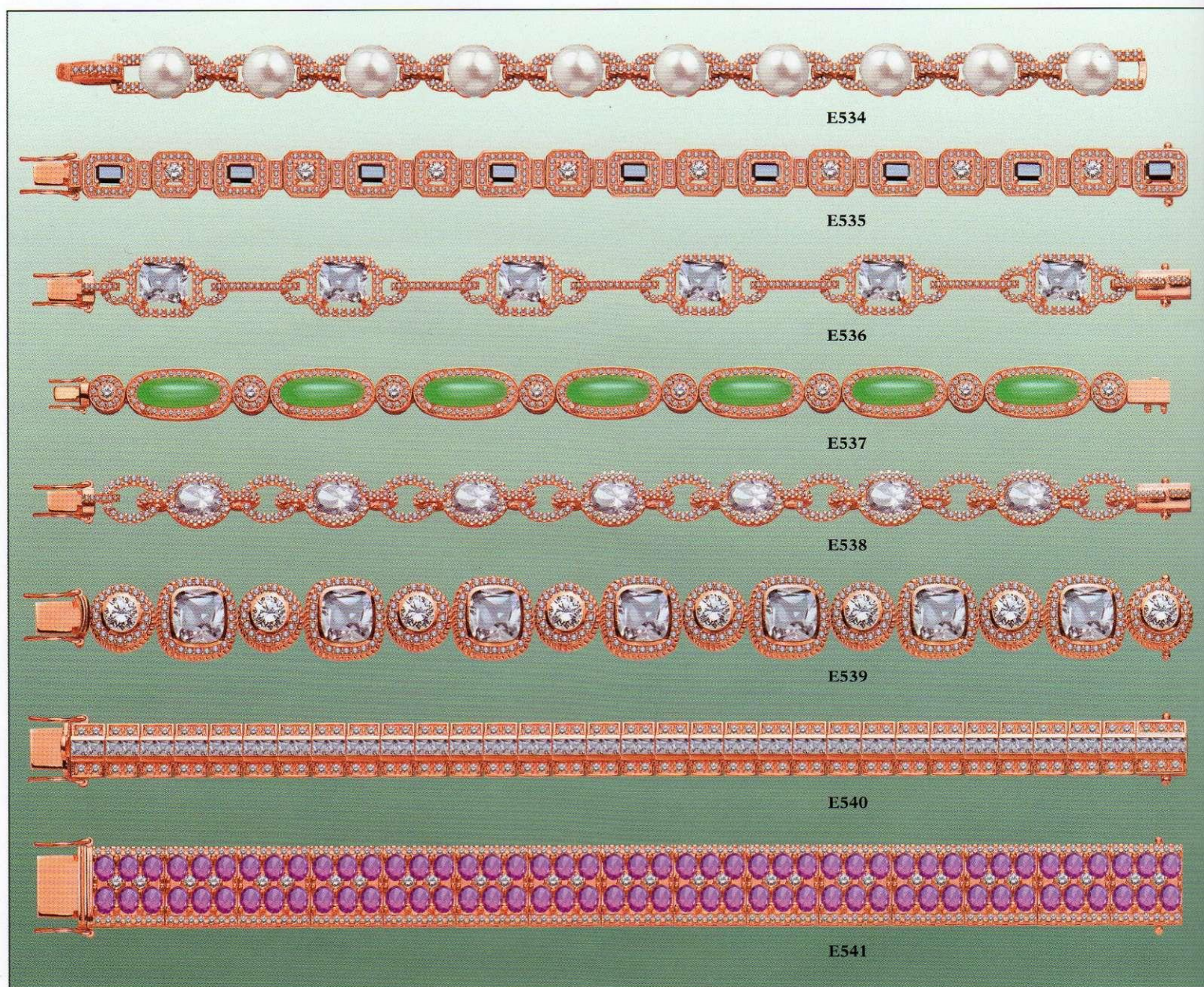


E973 2.20g
Ø0.9/55

E974 4.40g
Ø1.5/14 Ø0.9/54

E975 5.80g
Ø3/7 Ø1.3/85 Ø3.5

E976 5.80g
Ø3/7 Ø2/7 Ø1.4/72 Ø1.7/4 Ø1.3/18



E534

E535

E536

E537

E538

E539

E540

E541

E534-13.7g-18cm-12+12Flowers-Ø8/12 Ø1/205-two moulds { (E534K one mould-contin ouch)
(E534 one mould)

E535-16.1g-18cm-10+9+18Flowers-2x3.5/10 Ø2.65/9 Ø0.9/378-two moulds { (E535K one mould-contin ouch)
(E535 one mould)

E536-16.2g-18cm-7+6+2Flowers-4x6/7 Ø1.2/126 Ø1.1/84 Ø0.9/11-two moulds { (E536K one mould-contin ouch)
(E536 one mould)

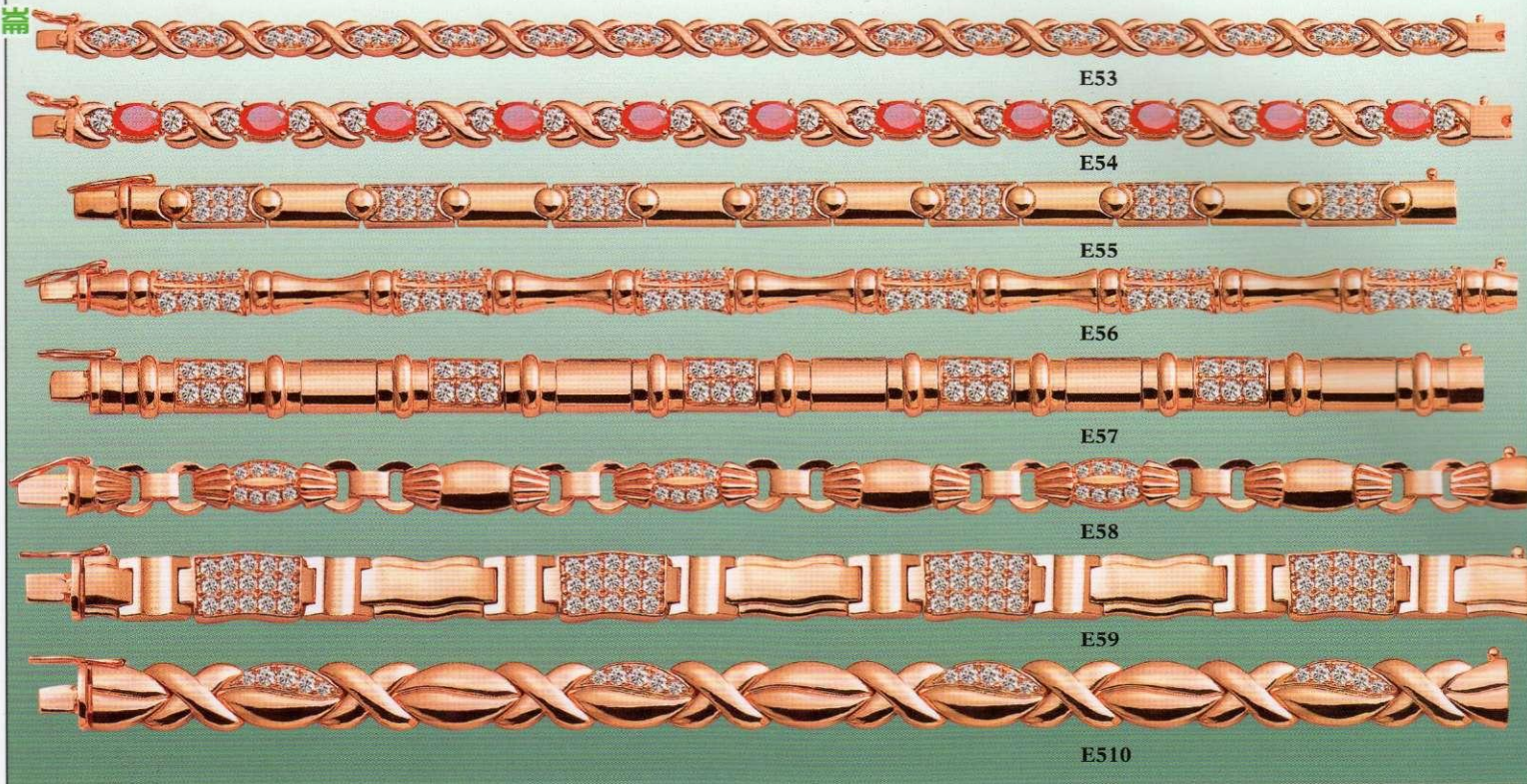
E537-19.7g-18cm-9+9Flowers-3.5x10/9 Ø1.1/180-two moulds { (E537K one mould-contin ouch)
(E537 one mould)

E538-13.9g-18cm-9+9Flowers-5x7/9 Ø0.9/450-two moulds { (E538K one mould-contin ouch)
(E538 one mould)

E539-31.0g-18cm-8+8Flowers-7.5x7.5/8 Ø1/192 Ø5/8 Ø1.1/136-two moulds { (E539K one mould-contin ouch)
(E539 one mould)

E540-22.1g-18cm-33+2Flowers-2x2.5/71 Ø1.3/142-two moulds { (E540K one mould-contin ouch)
(E540 one mould)

E541-31.6g-18cm-16Flowers-3x4/96 Ø1.75/32 Ø1.25/224-two moulds { (E541K one mould-contin ouch)
(E541 one mould)



E53-9.1g-18cm-15+15Flowers-Ø1.75/45-one mould

E54-11.7g-18cm-11+11Flowers-4x6/11 Ø2.5/22-one mould

E55-15g-18cm-7+6Flowers-Ø2/42-two moulds { (E55K one mould-contin ouch)
(E55 one mould)

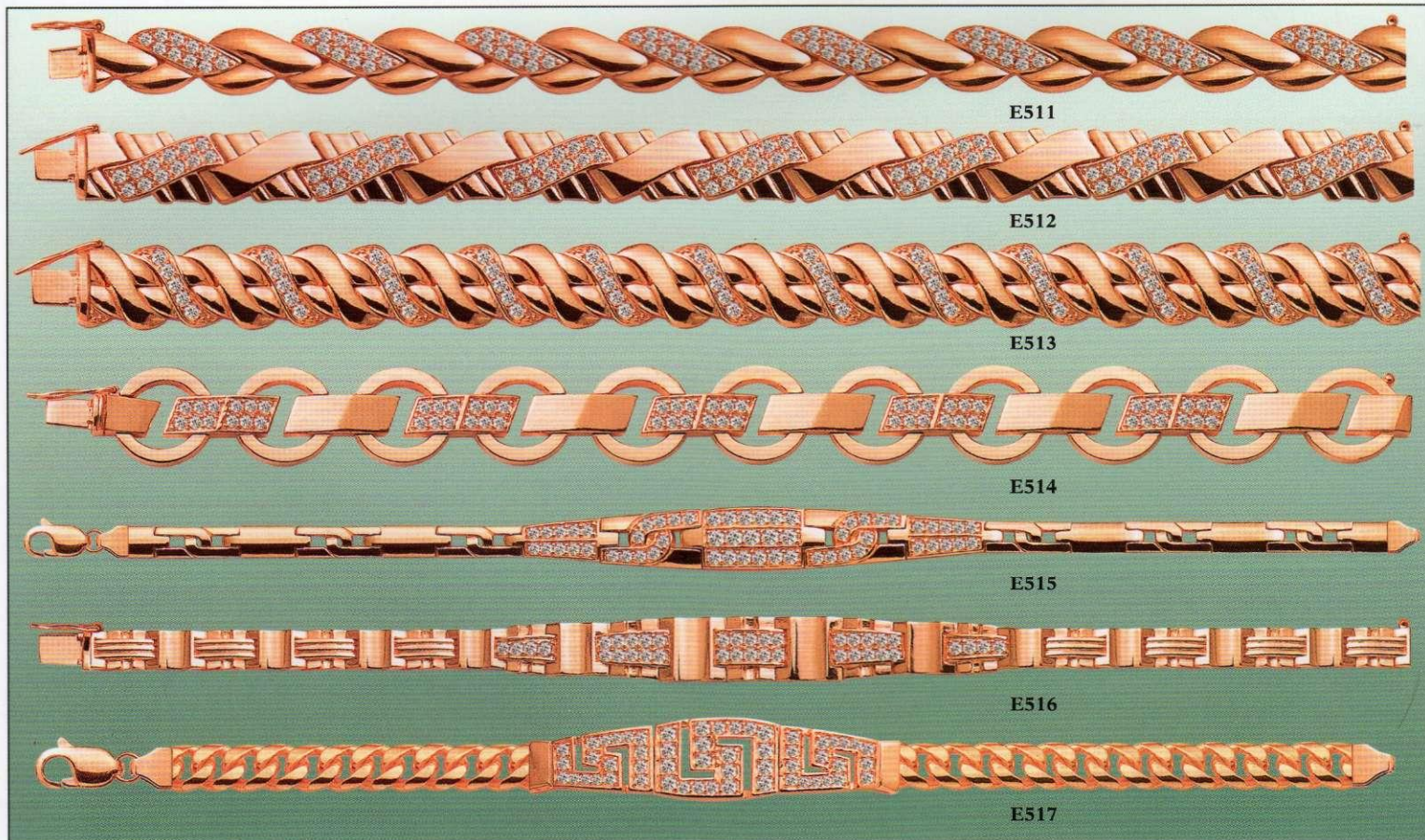
E56-15.7g-18cm-6+5Flowers-Ø2.25/24 Ø2/24-two moulds { (E56K one mould-contin ouch)
(E56 one mould)

E57-21.7g-18cm-5+5+11Flowers-Ø2.25/30-two moulds { (E57K one mould-contin ouch)
(E57 one mould)

E58-18.1g-18cm-3+3+7Flowers-Ø1.5/24-two moulds { (E58K one mould-contin ouch)
(E58 one mould)

E59-23.1g-18cm-4+3+8Flowers-Ø2/60-two moulds { (E59K one mould-contin ouch)
(E59 one mould)

E60-24.2g-18cm-4+4+8Flowers-Ø2.25/4 Ø2/8 Ø1.75/8-two moulds { (E60K one mould-contin ouch)
(E60 one mould)



E61-20.1g-18cm-8+7Flowers-Ø1.5/80-two moulds { (E61K one mould-contin ouch)
(E61 one mould)

E62-25.7g-18cm-7+6Flowers-Ø1.5/84-two moulds { (E62K one mould-contin ouch)
(E62 one mould)

E63-29.6g-18cm-11+11Flowers-Ø2/22 Ø1.75/33-two moulds { (E63K one mould-contin ouch)
(E63 one mould)

E64-30.4g-18cm-6+5+22Flowers-Ø1.75/72-two moulds { (E64K one mould-contin ouch)
(E64 one mould)

E65-16.5g-18cm-5+6+6Flowers-Ø2/5 Ø1.75/20 Ø1.5/22 Ø1.25/10-two moulds { (E65K one mould-contin ouch)
(E65 one mould)

E66-22.3g-18cm-5+12+7Flowers-Ø1.75/24 Ø1.5/10 Ø1.25/4-two moulds { (E66K one mould-contin ouch)
(E66 one mould)

E67-17.1g-18cm-3+30Flowers-Ø2/14 Ø1.5/28 Ø1.25/12-one mould



E518-18.2g-18cm-1+6+18Flowers-Ø1.25/12 Ø1/16-two moulds { (E518K one mould-contin ouch)
(E518 one mould)



E519-13.3g-18cm-2+3+15Flowers-Ø1.25/29 Ø1.1/48-one mould



E520-20.7g-18cm-12+11Flowers-Ø2.25/24 Ø2/24-two moulds { (E520K one mould-contin ouch)
(E520 one mould)



E521-23.4g-18cm-7+6Flowers-Ø1.5/56 Ø1.1/28-two moulds { (E521K one mould-contin ouch)
(E521 one mould)



E522-18.3g-18cm-6+5Flowers-Ø1.1/110-two moulds { (E522K one mould-contin ouch)
(E522 one mould)



E523-19.1g-18cm-5+5+11Flowers-Ø1.1/90 Ø2/24-two moulds { (E523K one mould-contin ouch)
(E523 one mould)



E524-20.9g-18cm-7+6Flowers-Ø1.1/56-two moulds { (E524K one mould-contin ouch)
(E524 one mould)



E525-23.4g-18cm-7+8Flowers-Ø1.5/16 Ø1.25/140-two moulds { (E525K one mould-contin ouch)
(E525 one mould)



E526-23.7g-18cm-11+10Flowers-Ø1.75/33 Ø1.25/88-two moulds { (E526K one mould-contin ouch)
(E526 one mould)



E527-21.1g-18cm-9+8Flowers-Ø1.5/54 Ø1.25/27 Ø1/36-two moulds { (E527K one mould-contin ouch)
(E527 one mould)



E528-27.8g-18cm-21Flowers-Ø1/273-two moulds { (E528K one mould-contin ouch)
(E528 one mould)



E529-25.1g-18cm-13Flowers-Ø1.3/13 Ø1.5/117-two moulds { (E529K one mould-contin ouch)
(E529 one mould)



E530-22.1g-18cm-6+5+12Flowers-Ø2/104-two moulds { (E530K one mould-contin ouch)
(E530 one mould)



E531-28.2g-18cm-26+2Flowers-Ø1.25/156-two moulds { (E531K one mould-contin ouch)
(E531 one mould)



E532-27.6g-18cm-11+10Flowers-Ø1.75/99-two moulds { (E532K one mould-contin ouch)
(E532 one mould)

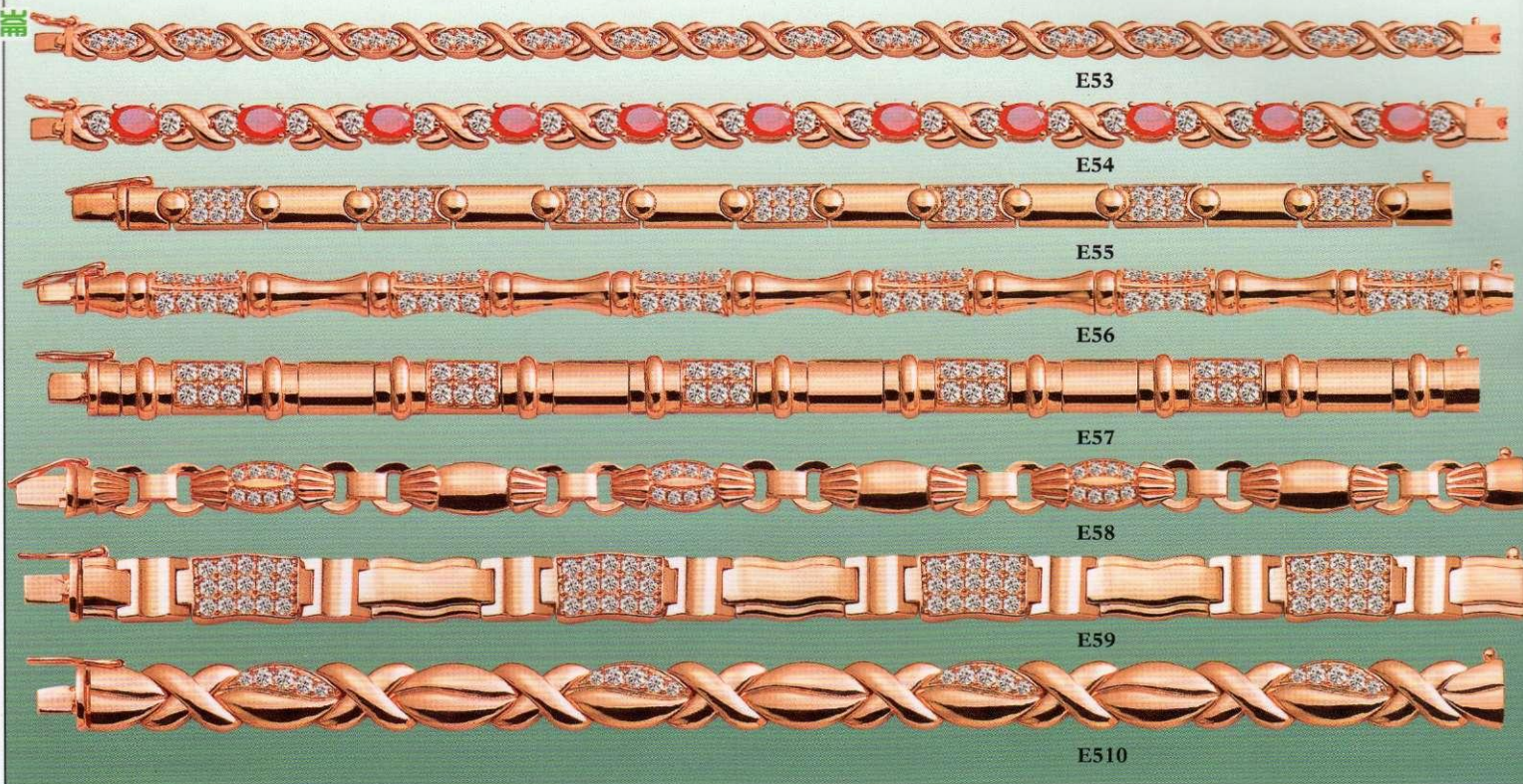


E533-34.4g-18cm-25Flowers-Ø1.25/150 Ø1/150-three moulds { (E533K one mould-contin ouch)
(E533 two mould)



本册模具所标注克数为成型重量，压模时请根据大小酌加水路金重量。

The marked gram is the perfect meight in the jewelry monld. To increase the red gold volume to the size of the monld when gressing.



E53-9.1g-18cm-15+15Flowers-Ø1.75/45-one mould

E54-11.7g-18cm-11+11Flowers-4x6/11 Ø2.5/22-one mould

E55-15g-18cm-7+6Flowers-Ø2/42-two moulds { (E55K one mould-contin ouh)
(E55 one mould)

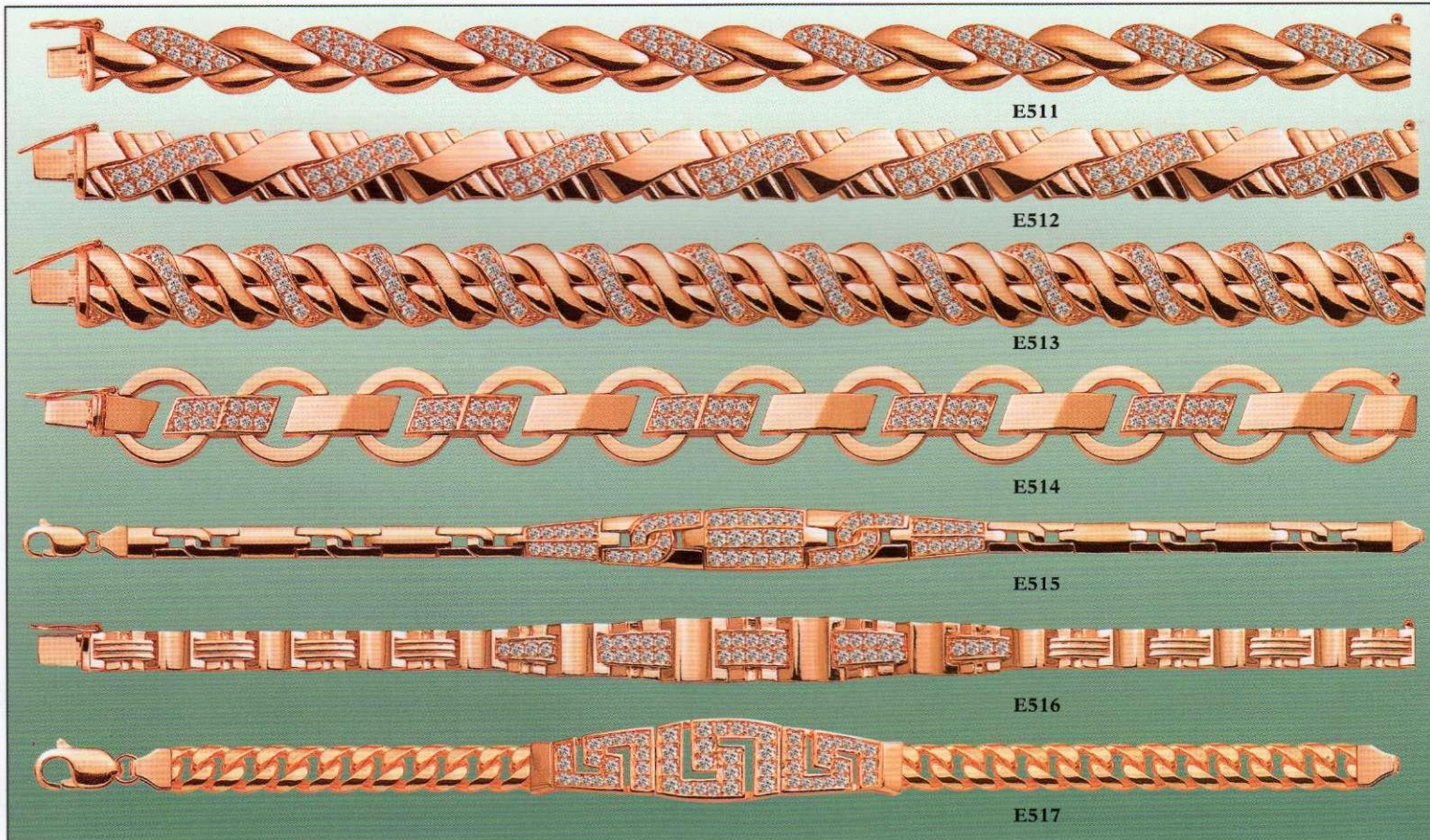
E56-15.7g-18cm-6+5Flowers-Ø2.25/24 Ø2/24-two moulds { (E56K one mould-contin ouh)
(E56 one mould)

E57-21.7g-18cm-5+5+11Flowers-Ø2.25/30-two moulds { (E57K one mould-contin ouh)
(E57 one mould)

E58-18.1g-18cm-3+3+7Flowers-Ø1.5/24-two moulds { (E58K one mould-contin ouh)
(E58 one mould)

E59-23.1g-18cm-4+3+8Flowers-Ø2/60-two moulds { (E59K one mould-contin ouh)
(E59 one mould)

E510-24.2g-18cm-4+4+8Flowers-Ø2.25/4 Ø2/8 Ø1.75/8-two moulds { (E510K one mould-contin ouh)
(E510 one mould)



E511-20.1g-18cm-8+7Flowers-Ø1.5/80-two moulds { (E511K one mould-contin ouh)
(E511 one mould)

E512-25.7g-18cm-7+6Flowers-Ø1.5/84-two moulds { (E512K one mould-contin ouh)
(E512 one mould)

E513-29.6g-18cm-11+11Flowers-Ø2/22 Ø1.75/33-two moulds { (E513K one mould-contin ouh)
(E513 one mould)

E514-30.4g-18cm-6+5+22Flowers-Ø1.75/72-two moulds { (E514K one mould-contin ouh)
(E514 one mould)

E515-16.5g-18cm-5+6+6Flowers-Ø2/5 Ø1.75/20 Ø1.5/22 Ø1.25/10-two moulds { (E515K one mould-contin ouh)
(E515 one mould)

E516-22.3g-18cm-5+12+7Flowers-Ø1.75/24 Ø1.5/10 Ø1.25/4-two moulds { (E516K one mould-contin ouh)
(E516 one mould)

E517-17.1g-18cm-3+30Flowers-Ø2/14 Ø1.5/28 Ø1.25/12-one mould



E518-18.2g-18cm-1+6+18Flowers-Ø3 Ø1.25/12 Ø1/16-two moulds { (E518K one mould-contin ouch)
(E518 one mould)



E519-13.3g-18cm-2+3+15Flowers-Ø1.25/29 Ø1.1/48-one mould



E520-20.7g-18cm-12+11Flowers-Ø2.25/24 Ø2/24-two moulds { (E520K one mould-contin ouch)
(E520 one mould)



E521-23.4g-18cm-7+6Flowers-Ø1.5/56 Ø1.1/28-two moulds { (E521K one mould-contin ouch)
(E521 one mould)



E522-18.3g-18cm-6+5Flowers-Ø1.1/110-two moulds { (E522K one mould-contin ouch)
(E522 one mould)



E523-19.1g-18cm-5+5+11Flowers-Ø1.1/90 Ø2/24-two moulds { (E523K one mould-contin ouch)
(E523 one mould)



E524-20.9g-18cm-7+6Flowers-Ø1.1/56-two moulds { (E524K one mould-contin ouch)
(E524 one mould)



E525-23.4g-18cm-7+8Flowers-Ø1.5/16 Ø1.25/140-two moulds { (E525K one mould-contin ouch)
(E525 one mould)



E526-23.7g-18cm-11+10Flowers-Ø1.75/33 Ø1.25/88-two moulds { (E526K one mould-contin ouch)
(E526 one mould)



E527-21.1g-18cm-9+8Flowers-Ø1.5/54 Ø1.25/27 Ø1/36-two moulds { (E527K one mould-contin ouch)
(E527 one mould)



E528-27.8g-18cm-21Flowers-Ø1/273-two moulds { (E528K one mould-contin ouch)
(E528 one mould)



E529-25.1g-18cm-13Flowers-Ø1.3/13 Ø1.5/117-two moulds { (E529K one mould-contin ouch)
(E529 one mould)



E530-22.1g-18cm-6+5+12Flowers-Ø2/104-two moulds { (E530K one mould-contin ouch)
(E530 one mould)



E531-28.2g-18cm-26+2Flowers-Ø1.25/156-two moulds { (E531K one mould-contin ouch)
(E531 one mould)



E532-27.6g-18cm-11+10Flowers-Ø1.75/99-two moulds { (E532K one mould-contin ouch)
(E532 one mould)



E533-34.4g-18cm-25Flowers-Ø1.25/150 Ø1/150-three moulds { (E533K one mould-contin ouch)
(E533 two mould)



P20-P21标注重量为24K黄金重量, 24K黄金与18K红金, 14K红金重量换算方法如下: 18K红金重量 = 24K黄金重量x0.786 14K红金重量 = 24K黄金重量x0.686
The material of impouring is 24K yellow gold in P20-P21. The conversion between 18K red gold, 14K red gold and 24K yellow gold is:
18K red gold weight = 24K yellow gold weight x 0.786 14K red gold weight = 24K yellow gold weight x 0.686



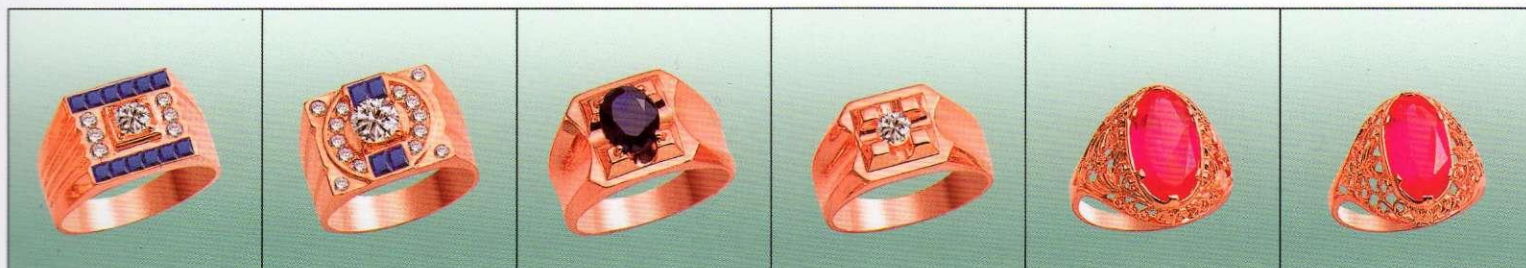
7243 8.0g
7.5x9

7697 9.8g
10x14

7698 11.8g
10x13

W136 11.0g
Ø5 Ø1.5/20

W137 11.3g
Ø5 Ø1.7x2.5/8 Ø1.5/8



W138 10.2g
Ø4 2x2/12 Ø2/6

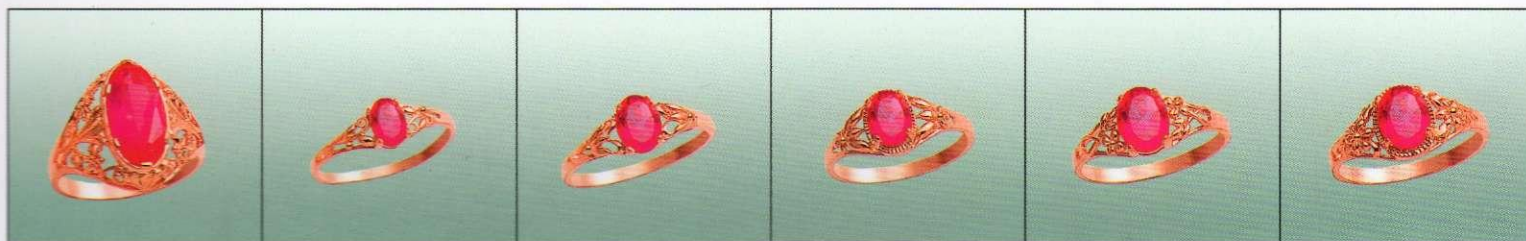
W139 11.7g
Ø6 2x3/4 Ø2/10 Ø1.5/4

W140 11.7g
7x9

W141 10.2g
Ø4

7269 6.25g
8x15

7270 5.0g
7x14



7271 4.70g
6x13

7710 1.6g
4x6

7717 2.1g
5x7

7727 2.8g
6x8

7736 2.6g
5x7

7740 3.6g
6x8



7591 3.4g
7x9

7594 3.6g
8x10

W117 3.06g
4x4/5 Ø1.8

W122 3.75g
Ø3/3 Ø2/14

W123 4.0g
2x2/5 Ø2/10

7218 2.7g
Ø8



7222 1.4g
Ø2/5

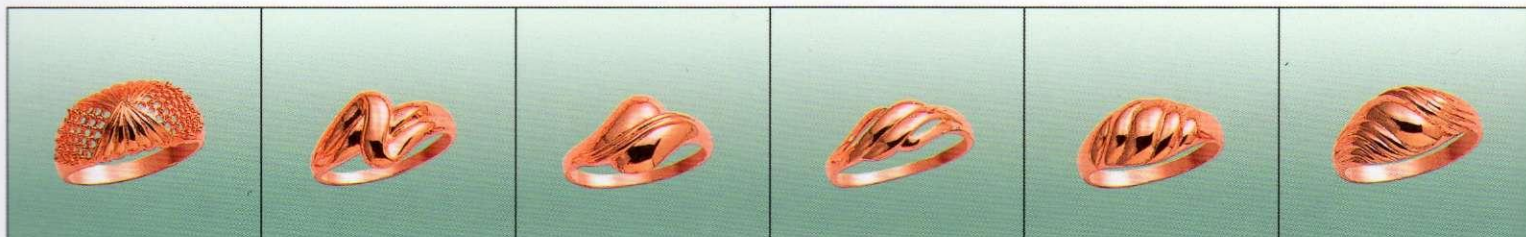
7399 2.3g
5x5 Ø1.5/12

7401 1.7g
Ø3 Ø1.5/9

7623 2.2g
Ø4

7626 2.7g
Ø5

7641 1.9g
2x4/3



1472 5.0g

1632 3.5g

1633 3.4g

1634 2.8g

8728 3.2g

8731 4.0g



8738 3.4g

8739 4.7g

4176 4.1g

4177 3.5g

W851 5.6g

W853 7.8g



R22 3.0g
6x8/2 Ø1.5/4

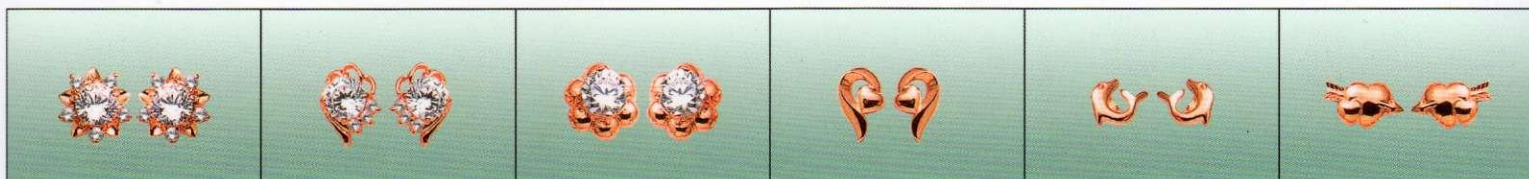
R23 2.0g
4x6/2

R25 2.6g
5x7/2

R26 1.9g
4x6/2 Ø1.5/12

R27 2.5g
5x7/2 Ø1.75/12

R28 3.0g
6x8 Ø1.75x14



R55 2.7g
Ø5/2 Ø1.75/10

R78 2.0g
Ø5/2 Ø1.5/6

R83 2.65g
Ø6/2

R176 1.4g

R707 0.94g

R727 1.5g



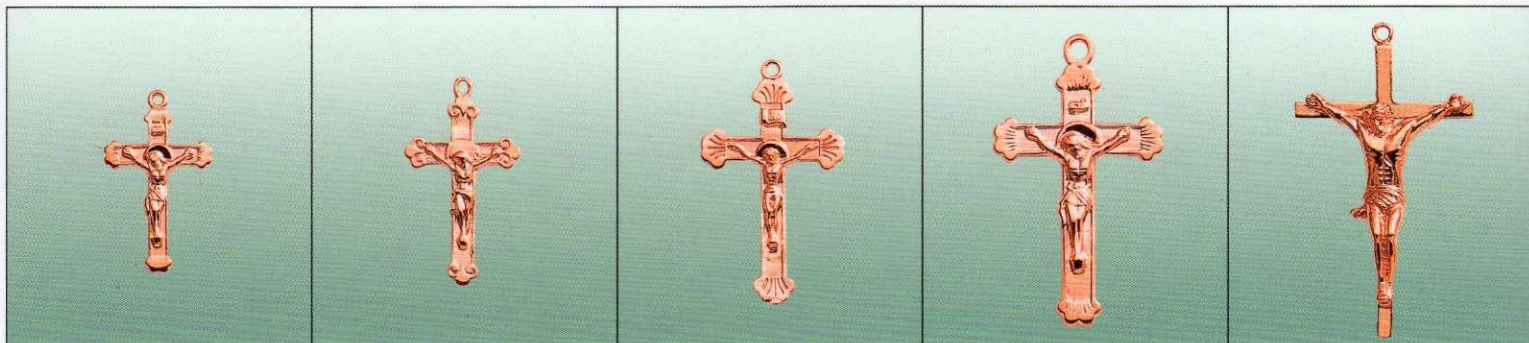
H901 2.3g

H902 5.4g

H903 7.7g

H904 11.4g

A922 3.75g
6Flowers



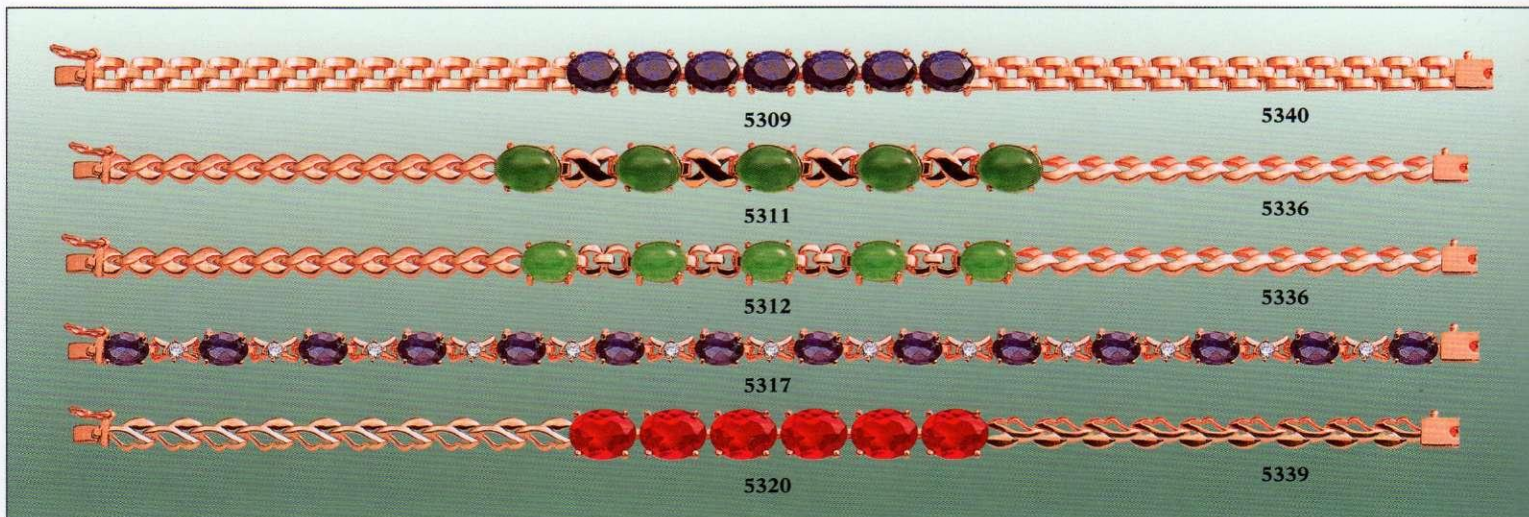
9390 1.1g

9391 1.6g

9392 1.8g

9394 3.0g

9395 4.5g



5309

5340

5311

5336

5312

5336

5317

5320

5339

5309 4.4g 5x7/7

5311 6.56g 6x8/5

5312 5.0g 5x7/5

5317 10.0g 4x6/13 Ø2/12 two moulds

5320 5.0g 6x8/6

5340 6.3g 20Flowers

5336 5.3g 26Flowers

5339 5.3g 20Flowers



1. Inlaid precious stones in wax



2. After casting molds



3. Processed products

First, precious stones inlaid wax molds of the characteristics of

1. operation more convenient, die-casting molds in forming after both inlaid precious stones good (mainly among the precious stones are usually not wax setting) as you save a lot processing time, from the mosaic of red tape.
2. The products more beautiful, precious stones from the mosaic of the mosaic of our professional workers in wax completed, the jewel inlaid more tidy, so that products become more perfect.

Second, precious stones inlaid wax molds of note

1. after the good die casting (including the process of repair mode) Do not soak in water at high temperatures, and so it must be natural cooling to prevent the precious stones in the high temperature caused when a sudden case of cold gem burst.
2. the die has already set a good precious stones, breaking the plaster cast, please do not remove too much force, so as to avoid falling precious stones.
3. finishing in the casting process, can be soaked to dilute hydrochloric acid decomposition of the oxygen reduction of the brightness of precious stones.
4. due to die within the mosaic of the precious stones, high cost, in strict accordance with operational procedures, compliance with the note, the operation carefully so as not to give you cause unnecessary losses.

This photo album of the wax models can be customized mosaic stones die. If you have any questions please e-mail to contact us.

Во-первых, воск плесень из характеристик мозаику камней

- 1, легче работать, умирать-литье плесень в хороших формовочных после того, как обе мозаику камней (в основном в середине драгоценными камнями, как правило, не установлена восковая) вам сэкономить большое количество времени, от громоздкого процесса мозаику.
2. , Продукт более красивым, драгоценных камней, встроенные технологии наших профессиональных работников в мозаику на воск, более упорядоченный набор драгоценных камней, так что данный продукт лучше.

Во-вторых, воск плесень на мозаику камней Примечания

- 1, так и после смерти-литейных форм (в том числе в режиме Xiu процесс) Не вымочить в воде температурой, и поэтому оно должно быть естественным охлаждением для предотвращения высокой температуры драгоценных камней в случае неожиданного, когда холодно, вызванных разрывной драгоценных камней.
- 2 умирают в результате была хорошая мозаика камни, которые распределяются гипса удаляются, когда вы не будете слишком трудно избежать падения камней.
- 3, отделка в процессе литья, может всасывать соляной кислотой, чтобы сломать жира, кислородно-драгоценных камней для восстановления яркости.
- 4, умирают в течение мозаику камней, как следствие, более высокие расходы, действовать строго в соответствии с процессом соблюдения отметить, что операция тщательно, чтобы не дать вам вызвать ненужные потери.

Стиль этого альбома могут быть изготовлены из драгоценных камней инкрустацией воск плесень. Если у Вас возникли вопросы, пожалуйста, свяжитесь с нами по электронной почте.

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